

<h1>PRODUCT SPECIFICATION</h1>	<b>BRC 3.6.2 (h) R</b>
	Rev: 06 Issue date: 10 <sup>th</sup> April 2020 Authorised by: Mary T. Molloy

**Section 1: General Information**

Product Title: **Lemon Poppy Mini Cake**

Product Description: An individually portioned and packaged mini-cake, made with high quality ingredients.

Net Weight: 77g

Internal Product Code: HCKS-014

Country of Origin: Ireland

**Section 2: Supplier Information:**

Site Name: Honest Bread & Cakes Ltd.

Address: Unit 7 & 8, Enterprise Centre, Racecourse Road,  
Roscommon.

Tel: +353 (90) 66 25940

Email: [info@honestbakery.ie](mailto:info@honestbakery.ie)



**Section 3: Product Information**

Ingredient Component:	Sub- Component / Source	Country of Origin
Vegetable Margarine	Vegetable Fat: Palm, Vegetable Oils, Rapeseed, Sunflower; Water, Salt, Emulsifier: Polyglycerol esters of fatty acids (E475), Flavourings; Colour: E100 (Curcumin), E160b (Annatto).	Belgium
Caster Sugar	Sucrose	Belgium
Pasteurised <b>Egg</b>	Pasteurised Whole <b>Egg</b>	Ireland
Rice Flour	Rice Flour	Cambodia, Egypt, India, Portugal, Burma (Myanmar), Puerto Rico, Spain, South America (Brazil, Guyana, Paraguay, Uruguay), Argentina, Laos, Pakistan, Thailand, Vietnam, Turkey, France, Greece, Italy.
Desiccated <b>Coconut</b>	Desiccated Coconut, <b>Sulphur Dioxide.</b>	Philippines / Indonesia

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<b>Ingredient Component:</b>	<b>Sub- Component / Source</b>	<b>Country of Origin</b>
Ground <b>Almond</b>	<b>100% ground almonds</b>	USA/Spain/Australia
Lemon Flavouring	Flavouring Preparations, Natural Flavouring Substances, Water, Thickener: Xanthan Gum, Acidity Regulator: Citric Acid, Preservative: Potassium Sorbate, Colours: Beta Carotene, Riboflavin-5-Phosphate.	Hungary
Poppy seeds	100% Poppy seeds	UK, Australia, Spain, China
Citric Acid	Citric Acid	China
Potassium Sorbate	Potassium Sorbate	China

**Section 4: Nutritional Analysis**

**Nutritional Information:**

	<b>Typical Values per 100g</b>
Energy KJ	2114KJ
Energy Kcal	509Kcal
Fat (g)	36.8g
of which saturates (g)	13.4g
Carbohydrate (g)	35.0g
of which sugars (g)	26.7g
Protein (g)	7.7g
Salt (g)	0.6g

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**Section 5: Product Shelf Life**

Required Storage Temperature: Ambient

Total Product Shelf Life (in days): 120 days

Delivery Requirements: Store cool + dry conditions

**Section 6: Additives:**

E Number:	Compound Name:	Function in Product:
E475	Polyglycerol esters of fatty acids	Emulsifier
E100	Curcumin	Colour
E160b	Annatto	Colour
E202	Potassium Sorbate	Preservative
E330	Citric Acid	Acidity Regulator
E220	Sulphur Dioxide	Preservative
E415	Xanthan Gum	Thickener
E160a	Beta Carotene	Colour
E101	Riboflavin-5'-Phosphate	Colour

**Section 7: Allergens:**

IN THE PRODUCT	ON PRODUCTION LINE	IN FACTORY
NUTS	NUTS	NUTS
EGGS	EGGS	EGGS
SULPHITES (at less than 10ppm)	SULPHITES	SOYA BEANS or SOYA
		DAIRY PRODUCTS
		SULPHITES

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**Section 8: Physical Attributes:**

Specify Product Attributes:	Acceptable Criteria:	Unacceptable Criteria:
<b>Appearance on Opening Pack</b>	Rectangular in shape and of lemon colour with distinctive specs of poppy seeds throughout.	Poor/ Irregularity Decorated.
<b>Colour</b>	See Photo Page.	Pale or Anaemic in colour.
<b>Texture</b>	Crunchy, Dry Moist Mixture.	Bland / Lacking Texture.
<b>Flavour</b>	Moist and rich butter like sponge filled with lemon flavour and texture of poppy seeds.	Bland / Flavourless.
<b>Aroma</b>	Sweet freshly baked aromas of coconuts, almonds and lemon.	Lacking in Aroma.
<b>Shape &amp; Dimensions</b>	See photo page.	Flat and Short.

**Section 9: Chemical Analysis:**

<b>pH</b>	5.1
<b>Aw</b>	0.6

**Section 10: Dietary Information:**

**Genetically Modified Organisms:**

Based on the information available and to the best of our knowledge, this product does not contain any genetically modified soya or maize, or their derivatives that have to be declared as such in the finished product, under EU regulations no. 1139/98 and amendments.

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**Suitability of Product:**

	Yes	No
1. Vegetarians	X	
2. Vegans		X
3. Coeliac	X	

**Section 11: Labelling Information:**

Gluten Free.  Made in a facility handling nuts, eggs, dairy, soya and sulphites.  Store in a cool dry place away from direct light and strong odours.
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**Section 12:**

Unacceptable Defects: Chemical, Physical, Bacteriological, Allergen Contamination

Foreign Body Detection: Visual Inspection, Foreign Body Control, Preventative Maintenance Schedule.

**Section 13:** Traceability: Julian Coding

**Section 14: Packaging & Labelling:**

Acceptable	Pass	Unacceptable
Inner Box	Fully intact/no colour damage	Damaged/broken
Outer Box	Fully intact/no colour damage	Damaged/broken

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Foodstuffs packed & labelled in food grade packaging, weighed and labelled with the following information:

- Product Name
- Manufacturer Address
- Ingredients
- Weight
- Best before date (on film)
- Batch Code for traceability (on film)

**Inner Product Packaging**

11.1 Packaging Type:	
Inner Tray:	Wrapped in Polypropylene Film (for Flow wrappers)
Dimensions:	70 x 40 x 35 mm
Material Thickness:	25 Mic

**Outer Product Packaging**

Units per Case:	24 x 77g mini cakes per box
Material Type:	Cardboard Box Display Box
Dimensions:	245 x 260 x 95m
Outer Case Label Details:	Varies as per customer requirements
Palletisation:	Outer Box: 16 boxes per layer x 12 layers = 192

**Section 15: Intended Use:**

The intended use of the products is for consumption by the general population and the product is not targeted specifically at any on demographic group. The product is suitable for all persons including vulnerable groups of the population e.g. infants, elderly. Persons suffering from allergens must refer to product labels.