

SPECIFICATION:**Rocwell Natural Still Spring Water 12x750ml S/Cap****SPEC NO:****298 - Sidel 2**

Rocwell

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|--------------------------------|-------------------------|---|
| Version No: Roc-2 | Date Issued: 16/08/2019 | Authorised by: R Quin |
| Product code: F00RW750SCS00012 | Pack Size: 12 x 750ml | Product type: Still Spring Water Sports Cap |

PRODUCT INFO:

| | | | |
|----------------------|--|--------------------|---|
| Preform description: | Preform - Clear 1881 - 18.7g | Preform Code: | 106405 |
| Closure description: | 28mm DS SUS 1881 - TU 28/33 MIB - (Blue 1193/Natural) - Sports (172156004) | Closure Code: | 172156004 |
| Handle description: | N/A | Torque Spec ft/lb: | N/A to N/A ft/lbs |
| Label barcode no: | 5020097543360 | Cap Comments: | Check opening efficiency and ensure that the overcap tamper evident tab is present. |
| Carbonation level: | STILL | Source Water: | CS5 |

BOTTLE CODING REQUIREMENTS:

| | | | |
|-------------------|--|--------------------|----------|
| BBD End (months): | 24 | Date format: | MMM-YYYY |
| Code position: | NECK | Other coding info: | MS2 |
| Timing: | 24 hour | | |
| Lot no: | L + YY + 3 digit date code - i.e. L19120 | | |

SHRINK-WRAP INFO:

| | | | |
|-------------------|--------------------------------------|--------------------|-----|
| Shrink-wrap size: | Shrink Film - 880mm x 50mu (MIG 703) | Printed film code: | N/A |
| Film type: | PLAIN | | |

PALLET INFO

| | | | |
|----------------------------|--|--------------------------|--|
| Layers per pallet: | 6 | Cases per layer: | 18 |
| Cases per pallet: | 108 | Bottles per pallet: | 1296 |
| Item dimensions, weight: | 75mm x 255mm x 75mm 780 | Pallet Layer Pad: | Layer Pad - 1120mm x 930mm (BAN335683) |
| Pallet dimensions, weight: | 12000mm x 1550mm x 1000mm 1036.668 kg | Layer Pad: | 1,2,3,4,5 |
| Case dimensions, weight: | 300mm x 260mm x 230mm 9.3 | Pallet Wrap and Quantity | 472.5-577.5g Stretch Wrap - Mima 17PXL |
| Glue Application (Sidel 1) | No | Pallet volume: | 972 Litres |
| Top Sheet | Shrink Film - 1750mm X 70mu Top Sheet | | |

CASE AND PALLET LABEL REQUIREMENTS

| | Case | Pallet |
|----------------------|---|-------------------------------|
| Product description: | Still Spring Water Sports Cap | Still Spring Water Sports Cap |
| Manufacturer's code: | N/A | N/A |
| BBD: | 24 Months | 24 Months |
| Lot No: | YES | YES |
| Barcode No: | 05020097643244 | 05020097643244 |
| Logo: | NO | NO |
| Address | Rocwell,Pomeroy, Co Tyrone,N Ireland,BT70 2RX | |

LAB Sample Requirements: 4 First / 3 Middle and Last

Other Info: None