

**PRINCES LTD TECHNICAL SPECIFICATION.**

<b>Customer:</b>	JUCEE		<b>SAP:</b>	211841	
	<b>Product:</b>	Zero Added Sugar Orange, Lemon & Pineapple Squash	<b>Recipe:</b>	436651	
			<b>Cap:</b>	376375	
			<b>Label:</b>	436276	
<b>Customer Code:</b>	N/A	<b>Tray:</b>	436990		
<b>Pack format:</b>	6x3L				
<b>Product Title:</b>	Zero Added Sugar Orange, Lemon & Pineapple Squash				
<b>Legal Name:</b>	Zero ADDED SUGAR ORANGE, LEMON, & PINEAPPLE SQUASH WITH SWEETENERS				
<b>Head Office:</b>	Princes Ltd Royal Liver Buildings Pier Head Liverpool L3 1NX	Princes Foods BV, Boompjes 40, PO Box 19157, 3001 BD Rotterdam Holland	<b>Tel:</b>	+44 (0)151 966 7000	
	<b>Fax:</b>	+44 (0)151 966 7010			
<b>Manufacturing Site:</b> (Tick relevant site)	x	x	✓	x	
	<i>Manchester</i>	<i>Cardiff</i>	<i>Bradford</i>	<i>Glasgow</i>	
	<b>Address:</b>	Princes Limited, Lord North Street, Newton Heath, Manchester M40 2HJ, UK	Princes Soft Drinks Portmanmoor Road East Moors CARDIFF CF24 5HB	Princes Soft Drinks Weaverthorpe Road Bradford BD4 6SX (use BD4 9RQ for satnav)	Princes Limited, 75 Bogmoor Road, Shieldhall, Glasgow G51 4TJ, UK
	<b>Tel:</b>	+44 (0)161 202 1044	+44 (0)2920 465 335	+44 (0)1274 651 777	+44 (0)141 440 2585
<b>Fax:</b>	+44 (0)161 205 7741	+44 (0)2920 499 425	+44 (0)1274 651 088	+44 (0)141 445 3053	
<b>Technical:</b>	Technical Manager Anita Cawtherley	Technical Manager Victoria Gilbert	Technical Manager Paul Osborne	Quality Manager Neil Aitkin	
<b>Commercial:</b>	Joanna Watling, Commercial Director (Drinks)				
<b>Issued By:</b>	Charlotte Wells-Preston				
<b>Date:</b>	01/09/2021				

Version 1:	New product	12/07/2017	Version 6:		
Version 2:	New label	13/03/2019	Version 7:		
Version 3:	New Label, recipe and tray	01/09/2021	Version 8:		
Version 4:			Version 9:		
Version 5:			Version 10:		

PACKAGING DETAILS

<b>Primary Description:</b>	3 Litre Clear round Jucee PET Bottle with HDPE Cap & PP Printed Label													
<b>Primary Bar Code:</b>	5000232004062													
<b>Multipack Description:</b>	N/A													
<b>Multipack Bar Code:</b>	N/A													
<b>Outer Case Description:</b>	6 x 3 Litre Bottles per case, 50% rLDPE shrink-wrapped, Self adhesive case barcode Label.													
<b>Outer Case Bar Code:</b>	05000232004079													
<b>Content Control:</b>	Quantity 3000ml T1 2955ml T2 2910ml													
<b>Is e mark required</b>	Carton:	N/A												
	Label:	<b>YES</b>												
	Shrink:	N/A												
<b>Pack Copy Storage Instructions:</b>	For best taste keep Jucee cool and out of sunlight.													
<b>Preparation Instructions:</b>	Shake well before use. Dilute to taste *Diluted, 1 part concentrate with 4 parts water. If for toddlers add extra water.													
<b>Pack Copy Other:</b>	<p>This pack contains approximately 60 servings.</p> <p>Made with real fruit. Zero added sugar Only 4 calories Only natural colours and flavours Contains naturally occurring sugars. We're proud this Jucee bottle is made from 100% recycled plastic! Jucee is a registered trademark of Princes Ltd. Disposal information Cap on, recycle</p>													
<b>Marketing text:</b>	<p>Made with real fruit. With added vitamins C &amp; D Only natural colours and flavours</p>													
<b>Warnings:</b>	<p>Use with care, soft drinks may stain if spilt. <b>Contains a source of Phenylalanine</b></p>													
<b>Food Intolerance / allergen Data:</b>	<b>"For allergens see ingredients declaration in bold"</b>													
<b>Product Suitability &amp; GMO statement:</b>	<p>Suitable for Vegans &amp; Vegetarians. Not certified for a Kosher diet. Not certified for a Halal diet.</p> <p>Does not contain GMOs or material derived from GMOs</p>													
<b>Pack Copy date coding:</b>	Best before end: See neck of bottle													
<b>Country of Origin:</b>	Made in the UK													
<b>Customer care information:</b>	<p>If you are not completely satisfied with the quality of our products, please write to:</p> <table border="0"> <tr> <td>Customer Care,</td> <td>Princes Foods BV,</td> </tr> <tr> <td>Princes Ltd,</td> <td>Boompjes 40,</td> </tr> <tr> <td>Liverpool,</td> <td>PO Box 19157,</td> </tr> <tr> <td>L3 1NX,</td> <td>3001 BD</td> </tr> <tr> <td>UK</td> <td>Rotterdam</td> </tr> <tr> <td></td> <td>Holland</td> </tr> </table> <p><a href="http://www.princes.co.uk">www.princes.co.uk</a> <a href="http://www.jucee.co.uk">www.jucee.co.uk</a></p>		Customer Care,	Princes Foods BV,	Princes Ltd,	Boompjes 40,	Liverpool,	PO Box 19157,	L3 1NX,	3001 BD	UK	Rotterdam		Holland
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UK	Rotterdam													
	Holland													
<b>Pallet Configuration:</b>	<p>6 units per case 12 cases per layer 4 layers per pallet 48 Cases per pallet</p>													

<b>Ingredients Declaration:</b>	Water, Comminuted Fruits from Concentrate (Orange 8%, Lemon 1%), Pineapple Juice from Concentrate (1%), Acid (Citric Acid), Flavourings, Acidity Regulator (Sodium Citrate), Preservatives (Potassium Sorbate, Sodium Metabisulphite ( <b>SULPHITES</b> )), Sweeteners (Aspartame, Sodium Saccharin), Vitamin C , Stabiliser (Cellulose Gum), Colour (Beta Carotene),Vitamin D.						
<b>Nutritional Information:</b>		<b>Declare on artwork</b>	<b>Per 100ml As consumed*</b>		<b>250ml Serving*</b>		<b>% RI Per serving</b>
	<b>Energy</b>	Y	6 kJ	1 kcal	16 kJ	4 kcal	<1
	<b>Fat</b>	Y	0g		0g		0
	- of which Saturates	Y	0g		0g		0
	<b>Carbohydrate</b>	Y	<0.5g		<0.5g		<1
	-of which sugars	Y	<0.5g		<0.5g		<1
	<b>Fibre</b>	Y	<0.5 g		<0.5 g		N/A
	<b>Protein</b>	Y	<0.5g		<0.5g		<1
	<b>Salt</b>	Y	0.03g		0.07g		2
<b>Vitamin declaration:</b>	<b>Vitamin:</b>	<b>Declare on artwork</b>	<b>Per 100ml</b>		<b>250ml Serving</b>		<b>% RI Per serving</b>
	Vitamin C	Y	6mg		15mg		19%
	Vitamin D	Y	0.375µp		0.938µp		19%
<b>Mineral declaration:</b>	<b>Mineral:</b>	<b>Declare on artwork</b>	<b>Per 100ml</b>		<b>250ml Serving</b>		<b>% RI Per serving</b>
	None	N/A	N/A		N/A		N/A
<b>Shelf Life:</b>	Format: Best Before End Expiry : 9 Months						
<b>Physical Product Parameters:</b>	Brix		Guide 2.78				
	Acidity CAA %w/v		>0.96 - <1.18				
	Aspartame (mg/l)		>792 - <968				
	Sodium Saccharin (mg/L)		>270 - <330				
	Sulphur Dioxide (ppm)		>124 - <138				
	Potassium Sorbate (mg/L)		>1080 - <1320				
	pH:		<4				
<b>Quality Standards:</b>	Taste:	Orange/yellow opaque as sold, yellow/orange cloudy/opaque when diluted					
	Aroma:	Orange, Lemon, Pineapple					
	Appearance:	Orange, Lemon, Pineapple					
	Texture:	Smooth, no cells					

Daily RI	
Energy Kcal	2000
Fat	70
-of which saturates	20
Carbohydrate	260
-of which sugars	90
Fibre	n/a
Protein	50
Salt	6