

Takerng Pineapple Industrial co.,Ltd.

 <p style="font-size: small;">TAKERNG PINEAPPLE INDUSTRIAL CO., LTD. EST. 1993</p>	<h2 style="margin: 0;">PRODUCT SPECIFICATION</h2>	Doc.No. SP-03-QC-047 Rev.No. 0 Eff.Date 1/04/20 page 1/1
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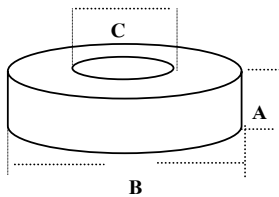
PRODUCT CODE	SSL TA15T	CAN SIZE	300 x 407	NORMAL LID
PRODUCT NAME	15 OZ. Canned pineapple standard slices (10 Rings) in light syrup.			
CUSTOMER NAME	Johnson Brothers (Distributing) Ltd.	BRAND NAME	Silver leaf	

QUALITY OF PRODUCT

Drain Weight (g.)	250 (minimum)	pH	3.50 - 4.10
Net Weight (g.)	425 (minimum)	Media	Light syrup
Vacuum (in.Hg)	5 - 15	Brix	14 - 17
%Acidity	0.35 - 0.65	Count	10
Shelf life	24 month from production date (at ambient temperature)	GMOs	none
Foreign material	none	Allergens	none
Pesticide and Herbicide	According to EU Regulation	Blemishes	Not more than 2 slices
Core	Not more than 7% by drain weight	Excessive trim	Not more than 2 slices
Flavour	Normal flavour and odour free from flavours or odours foreign to the product.		
Color of pineapple	Normal for the varietal type, White radiating streaks may be present.		
Texture	Reasonably good texture, reasonably compact in structure and the product are fairly free from porosity.		
Microbiological	- <i>Staphylococcus aureus</i>	none	Total plate count none
	- <i>E.coli / Coliform</i>	nene	Yeast & Mold none
	- <i>Salmonella sp.</i>	Not detected/25 g.	
Contaminants	- Lead (Pb) 0.1 mg/kg.(max)	- Arsenic (As) 1 mg/kg.(max)	
	- Tin (Sn) 200 mg/kg.(max)	- Zinc (Zn) 10 mg/kg.(max)	
	- Cadmium (Cd) 0.05 mg/kg.(max)	- Copper (Cu) 18 mg/kg.(max)	
	- Mercury (Hg.) 0.02 mg/kg.(max)		
% Ingredient	Packaging		
Pineapple 58.82%	Can type	Tinplate steel (3P Beaded can)	
Water 24.78%	Body (In:Ex)	Tinplate : Tinplate	
Sugar 16.00%	End (In:Ex)	Lacquer : Lacquer	
Citric acid 0.40%			

Diameter of fresh fruit size 70,73 mm.

Dimension of fruit after process



- A = 7-10
- B = 63-68
- C = 20-26

Natong Pol

Quality Control Manager

Approved by (Buyer).....

"Please sign and return"