

Marillo Foods Ltd

Product Specification – Marillo Shortcut Spaghetti

Last Update: 20.03.2020

<u>Brand:</u>	Marillo
<u>Description</u>	Shortcut Spaghetti in Tomato Sauce
<u>Product Code</u>	1431
<u>Net Weight</u>	2550g
<u>Drained Weight</u>	1500g
<u>Pack Size:</u>	Case of 6
<u>Packaging</u>	Industry standard lacquered steel can in outer carton

Label Barcode:	5060184730860
Outer Case Barcode	5060184730877

Primary Packaging Selling Unit:

Grammes

Paper (Label)	7g
Glass	0
Aluminium:	0
Steel:	235g
Plastic:	0

Secondary Packaging: Outer Case

Grammes

Cardboard	310g
Plastic	0

<u>Country of Origin</u>	Italy
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Ingredient Declaration

(Those ingredients, which are declarable in the finished product under current EC Legislation)

Spaghetti (45%), (durum wheat semolina, water), water, tomatoes (35%), sugar, glucose-fructose syrup, modified maize starch, salt, flavourings, wine vinegar, sunflower oil, acidity regulator: citric acid

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Nutritional Information

Typical values per 100 gram

Energy kJ	285
Energy kcal	68
Fat	0.2g
of which saturated	trace
Carbohydrates	14.2g
of which Sugars	3.6g
Fibre	0.4g
Protein	2.0g
Salt	0.9g

Allergen Information

Contains

Animal Products or By Products	No
Egg or Egg Products	No
Milk or Milk Products	No
Maize or Maize Products	Yes
Wheat or Wheat Products	Yes
Fish, Shellfish or Their Derivatives	No
Soya or Soya Products	No
Seeds or Seed Products	No
Nuts or Nut Products	No
Genetically Modified Ingredients	No
Azo Dyes	No
Artificial Flavours	No
Other Additives	Yes
Cereals containing Gluten	Yes
Sulphites	No
Celery	No
Mustard	No
Celeriac	No
Crustaceans	No
Molluscs	No
Lupin	No

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Dietary Information

Is the product suitable for:

OVO-Lacto Vegetarians	Yes
Vegetarians	Yes
Vegans	Yes
Diabetics	No
Coeliacs	No
Kosher	No
Halal	No

Physical Properties

Appearance	Spaghetti of a uniform length and thickness in a rich, red tomato sauce
Taste / Odour	Free from off flavours
Texture	Typical of canned cooked spaghetti
Foreign Bodies	Free from discolouration and foreign material

Process Control

Thermal Process	Cans to be processed to a minimum of FO 6.0
Cooling Water Disinfection	Cooling water chlorinated to 0 -1.0ppm checked every 2 hours
Seam Control	Overlap, countersink, freespace and body hook butting to be Within CMB standards checked minimum every 4 hours
Empty Can Washing	All cans to be inverted and washed/air blown before filling
Weight Control	Minimum 10 cans per two hours checked on calibrated scales
PH	Less than 4.5

Product Testing

Brix	9.5 +/- 1.0
pH	4.4 -4.8
Tin	Less than 200ppm (at end of shelf life)
Vacuum	6-20 Hg

Additives

Colours	Absent
Preservatives	Absent
Antioxidants	Absent
Acidity Regulators	Citric Acid
Thickeners	Starch

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Storage & Shelf Life Store at ambient temperature

Store in a cool, dry place out of direct sunlight

Shelf Life at Date of Manufacture: 24 months

Once opened, unused product should be transferred to a non-metallic container, covered, stored in a refrigerator and used within 2 days

Batch Coding

Ink jet printed onto lid:

Julian code trace code and time

e.g. MA XX LH YYY

MA = factory, XX = internal reference, L = Lot, H = year, YYY = progressive day

Legislation

Product shall fully meet the requirements of all active and pending legislation in the destination country

Industry Codes of Practice

Product will be manufactured in premises approved for the purpose using a process controlled in accordance with the appropriate industry guidelines.

Marillo Foods Limited, Dyson Field House, Rochdale Road, Ripponden, West Yorkshire HX6 4JU

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