



THAI YOD THIP CO., LTD.

FINISHED PRODUCT SPECIFICATION				NO. 69 C				
PRODUCT : CANNED CRUSHED PINEAPPLE IN NATURAL JUICE				PAGE : 74/163				
CAN SIZE : 603 X 700		<input type="checkbox"/> EASY OPEN END		<input checked="" type="checkbox"/> NORMAL LID				
COPY NO. :		EFF. DATE : 29/04/2024		DOC. NO. : SD-QC-12		REV. NO. : 6		
DESCRIPTION				SPECIFICATION				
CAN DESCRIPTION								
Can External				Accepted				
% Overlap				45 % Minimum				
PRODUCT DESCRIPTION								
Product Code				CRJ				
Color				slight yellow - yellow				
Diameter (Ø) (mm)				70-95				
Gross Weight (g)				min 3320				
Vacuum (In.Hg.),(Kpa)				max 15				
Head Space (mm.)				max 10				
Drained WT. (g)				min 2040				
Net WT. (g)				min 3102				
Liquid WT. (g)				min 1062				
TSS (°Brix)				10-14				
% Acidity				max 1.10				
pH				max 4.0				
No.of Unit				-				
Odor				Natural				
Taste				Sweet and Slightly Sour				
Texture				soft				
DEFECT								
% Blemish by Weight				max 0.20				
% Mash by Weight				-				
% Big by Weight				max 2.5				
% Core by Weight				max 2.5				
% Total Defect				max 2.5				
DIMENSION OF CUTOUT (mm.)								
A				4-10				
B				1-5				
C				7-17				
D				1-5				
INGREDIENT (%)								
Pineapple				65.76				
Natural Juice				34.23				
Citric acid (E-330)				0.01				
HEAVY METAL			MICROBIOLOGICAL			PESTICIDE		
TIN	max	200 mg/kg	Total Plate Count	<	10 cfu/g	2,4-D	max	0.05 mg/kg
ZINC	max	100 mg/kg	Yeast and Mold	<	10 cfu/g	Deltamethrin	max	0.01 mg/kg
COPPER	max	10 mg/kg	Coliform	<	3 MPN / ml	Metalaxyl	max	0.10 mg/kg
LEAD	max	0.1 mg/kg	E.Coli	<	3 MPN / ml	Atrazine	max	0.10 mg/kg
ARSENIC	max	0.2 mg/kg	Clostridium perfringens	<	10 cfu/g	Ametryn	max	0.05 mg/kg
MERCURY	max	0.02 mg/kg	Staphylococcus aureus	<	10 cfu/g	Ethephon	max	2.00 mg/kg
CADMIUM	max	0.02 mg/kg	Salmonella	Not detect				
Foreign material				NONE				
GMO				NONE				

.....
Customer Approve

Reviewed by.....
Quality Control Manager

Approved by.....
Asst. MD (QA&QMS)

Sample Description : Canned Pineapple In Natural Juice

Nutrition Information	per 100 g	per serving 1 / 22 can (140 g)
Energy kJ	234 kJ	328 kJ
Energy kcal	56 kcal	78 kcal
Fat	0 g	0 g
of which :		
- Saturated Fat	0 g	0 g
Carbohydrate	13 g	19 g
of which :		
- Sugars	12 g	17 g
Fibre	0.8 g	1.2 g
Protein	0 g	0.6 g
Salt	0 g	0 g
Vitamin C	6.3 mg (* 8 %)	8.8 mg (* 11 %)

* = Reference Intake(RI)

Remark : Energy was derived by calculating the result from fat, protein, available carbohydrate and dietary fiber.

Remark : The nutrition label shown reflects only the prescribed format set out in the applicable labeling regulations. When applying the label, the actual package size being used by client must be considered.

EU Nutrition Labelling

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