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| QUICK SPEC AND QUALITY ATTRIBUTES | ISSUED BY | Technical |
| :---: | ---: | :--- |
| THE BRUNCH BOX | ISSUE NO | 1; Date: 19.03 .2024 |


| Product Title | Ham \& Cheese Sandwich (White bread) HAMCHE |  |  |
| :--- | :--- | :--- | :--- |
| Customer | HSC | Pack Barcode | N/A |
| Target pack weight | 164 g | Outer Case Barcode | N/A |
| Shelf Life | $\mathrm{P}+2$ | No. of packs per outer | $\mathrm{N} / \mathrm{A}$ |
| Storage Temperature | $\leq 5^{\circ} \mathrm{C}$ | Type of outer case | $\mathrm{N} / \mathrm{A}$ |
| Packaging - Label | Tuck In label / HSC | Packaging | Kraft Wedge |
| ALLERGENS: |  |  |  |

Recipe

| White Bread | 90 g | $\mathbf{5 5 \%}$ | BDWHTX |
| :--- | :--- | :--- | :--- |
| Ham (deli) | 40 g | $\mathbf{2 4 \%}$ | HAMDELI |
| Cheddar Slices | 30 g | $\mathbf{1 8 \%}$ | CHEDSL |
| Spread | 4 g | $\mathbf{3} \%$ | BUTTER |
| Total | $\mathbf{1 6 4 g}$ | $\mathbf{1 0 0} \%$ |  |

White Bread (55\%) [Fortified Wheat Flour (WHEAT Flour, Calcium, Iron, Niacin, Thiamin), Water, Yeast, Salt, SOYA Flour, Emulsifiers (Monoand diacetyl tartaric aicd esters of mono- and diglycerides of fatty acids, Sodium stearoyl-2-lactylate), Preservative (Calcium Propionate), Palm Fat, Flour Treatment Agent (Ascorbic Acid). Rapeseed Oil], Deli Ham (24\%) [Ingredients: Pork (80\%), water, glucose syrup, E451 triphosphates, E450 diphosphates, salt, E301 sodium ascorbate, dextrose, spice extracts, preservative (E250), potato starch, pea fibre], Cheddar (18\%) (MILK), Vegetable Fat Spread (3\%) [Vegetable oils in varying proportions (55\%) (rapeseed, palm, sunflower), water, salt ( $1,4 \%$ ), preservative (potassium sorbate), emulsifier (mono- and diglycerides of fatty acids), acid (citric acid), flavourings, vitamins (A and D), colour (carotenes)].

