

QUICK SPEC AND QUALITY ATTRIBUTES	ISSUED BY	Technical
THE BRUNCH BOX	ISSUE NO	1; Date: 03.04.2024

Product Title	Chicken and Bacon Sub Roll – SUBCBA		
Customer	HSC	Pack Barcode NA	
Target pack weight	180g	Outer Case Barcode	NA
Shelf Life	P + 2	No. of packs per outer	NA
Storage Temperature	5 degrees	Type of outer case	NA
Packaging – Label	HSC/ Tuck in Label	Packaging	Hot Hot Film

### **ALLERGENS:**







For Allergens including cereals containing gluten, see allergens highlighted in **bold**.

## Preparation, presentation and quality parameters

a) Presentation - Label legible.

b) Quality Parameters

Date coding/Labelling should be clear, and the pack should be fully sealed.

# Recipe:

Torpedo Roll	100g	56%
Chicken	40g	22%
Diced Bacon	20g	11%
Mayo & Mustard Mix	20g	11%
Total	180g	100%

#### **Mayo & Mustard Mix**

Gourmet Mayo	50%
Honey Mustard	50%
Total	100%

#### Ingredients:

Torpedo Roll (56%) [WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin), water, vegetable oils (palm, rapeseed), sugar, yeast, salt, emulsifiers (E481, E471), Flour Treatment Agent (E300)], Chicken (22%) [Chicken breast meat (99%), Salt], Diced Bacon (11%) [Pork (98%), Water, Salt, Preservative (E250), Dextrose, Brown Sugar, Smoke Flavour, Stabiliser (E451), Antioxidant (E301)], Mayo and Mustard Mix (11%) [Mayonnaise (Rapeseed Oil (50%), Water, Pasteurised Liquid EGG (12%), Acidity Regulator: Acetic Acid, Sugar, Salt, Modified Starch, Stabiliser: Xanthan Gum, Acidity Regulator: Citric Acid; Preservative: Potassium Sorbate), Honey Mustard (Water, Rapeseed Oil, Honey, Wholegrain Mustard (Water, Mustard Seeds, Spirit Vinegar, Salt, White Wine Vinegar, Sugar, Spices (Cinnamon, Curry)), Spirit Vinegar, Sugar, Dijon Mustard (Water, Mustard Seeds, Spirit Vinegar, Salt), French

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Mustard (Water, Vinegar, Mustard, Salt, Colour (E150c), Sugar, Herbs, Spices, Garlic Powder, Onion Powder, Sabiliser (E415), Salt, Stabiliser (E415), Black Pepper, Presevative (E202), Garlic Powder)].

# **Nutrition:**

Microbiological crite	eria			
	Not Applicable to products containing	1		
	fermented ingredients (Eg			
ACC*	cheese/chorizo/raw salad)			
	Not Applicable to products containing raw			
Entero	salad			
For Products containing raw salad	E.Col++			
For Products not containing Raw Salad	E.Coli			
Bread Only/Rice/Pasta	Bacillus Ce reus			
Fruit Bowls	Ye asts			
Coleslaw and Potato Salads	Ye asts			
Cooked Poultry	Campylobacter			
Warm water Prawns	V. Cholerae and V. parahaemoliticus			
SANDWICHES				
	Target	Investigate	Unsatisfactory EOL	
				Not Applicable to products containing
				fermented ingredients (Eg
ACC*	<1X10^5	>1X10^5	>1X10^7	cheese/chorizo/raw salad)
ACC (Coleslaw and Coleslaw type products	<10^5	>10^5	>106	
				Not Applicable to products containing
				raw salad: Not applicable to Coleslaw or
				potato salad with raw vegetable
Entero	<1X10^2	>1X10^2	>1X10^4	ingre dients
				For Products containing raw
E.Coli++	<100	>100	>10^3	sa la d/fruit/che ese
E.Coli	<20	>20	>10^2	For Products not containing raw salad
				>10^5 to be tested for the presence of
				Staphylococcal Enterotoxin
CP Staphylococci	<20cfu	>20	>1X10^4	(Unsatisfactory-Present)
Liste ria SPP	ND	Not applicable	Present in 25g	
Salmonella	ND	Not applicable	Present in 25g	
				Warm water Prawns (Currently Cold
Vibrio Parahae molyticus	<20	>20	>10^3	water sourced)
Yeasts	<10^3	>10^3	>10^5	
Campylobacter	ND	Not applicable	Detected	
Histamine	<50ppm	>100ppm	>200ppm	Products containing tuna/anchovies only
Bacillus Cereus	<10^3	>1X10^3	>1X10^5	Bread Only
	1			
Key Safety Controls				
Shelf life-2-4 days max				
Raw Materials (Salads) washed using wash				
process				
Defrost time/temperature of frozen				
ingredients and she If life storage				
temperatures on defrost				
Confirmation that all cooked				
protein/cooked components have				
received a core cooking temperature of				
70C for 2 minutes or equivalent, or				
pasteurised				
No soft unpasteurised cheese to be used				
Shelf life data	]			

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