



thebrunchbox.com

COMPANY NAME & ADDRESS	<u>The Brunch Box Ltd:</u> The Brunch Box Sandwich Company Ltd.	<u>TECHNICAL CONTACT DETAILS:</u> Brad Blair 02890 486888
PRODUCT NAME	Ham and Cheese on White Bread (Mid Range)-HAMCHE	
WEIGHT OF PRODUCT	154g	
DESCRIPTION	Thick Sliced White Bread with Cheddar Cheese slices and Deli Ham	
CUSTOMER	HSC	

COUNTRY OF MANUFACTURE	Manufactured in the UK (Northern Ireland).
ORIGIN OF INGREDIENTS	Thick Slice White Bread
	Vegetable Spread
	Sliced Cheddar Cheese
	Deli Ham
SHELF LIFE	P+2
BAR CODE	5031546002970
TRACEABILITY CODE	Use By Date

INGREDIENTS DECLARARTION

White Bread (52%) [Wheat Flour (**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, **Soya** Flour, Dextrose, Emulsifier (E472e), Preservative (E282), Vegetable Oils (Palm, Rapeseed), Flour Treatment Agent (E300)], Ham (26%) [Pork (80%), Water, Glucose Syrup, Emulsifier (E450, E451), Salt, Anti oxidant (E301), Dextrose, Spice Extracts, Preservative (E250), Potato Starch, Pea Fibre], Cheddar Cheese (19%) (**Milk**), Vegetable Fat Spread (2.6%) [Vegetable oils in varying proportions (Rapeseed, Palm, Sunflower), Water, Salt, **Buttermilk**, Preservative (E202), Acidity Regulator (E330), Emulsifier (E471), Flavouring, Colour (E160a), Vitamins A and D].

TYPICAL VALUES	Typical Values per 100g		Per Serving	
Energy	1006kJ	241kcal	1550kJ	370kcal
Total Fat	9.6g		14.8g	
Of which Saturates	4.9g		7.5g	
Carbohydrate	27g		41g	
Of which Sugars	1.9g		3.0g	
Protein	12g		19g	

Salt	1.47g	2.27g
------	-------	-------

Nutritional Values have been calculated-ref raw material specifications.

ALLERGEN INFORMATION

Wheat, Soya, Milk

For allergen including cereals containing gluten, see allergens highlighted in bold

STORAGE

Keep Refrigerated <5°C

Consume once opened

**THE
BRUNCH
BOX.**

thebrunchbox.com

Microbiological Criteria

ACC*	Not Applicable to products containing fermented ingredients (Eg cheese/chorizo/raw salad)			
Entero	Not Applicable to products containing raw salad			
For Products containing raw salad	E. Coli++			
For Products not containing Raw Salad	E. Coli			
Bread Only/Rice/Pasta	Bacillus Cereus			
Fruit Bowls	Yeasts			
Coleslaw and Potato Salads	Yeasts			
Cooked Poultry	Campylobacter			
Warm water Prawns	V. Cholerae and V. parahaemolyticus			
SANDWICHES				
	Target	Investigate	Unsatisfactory EOL	
ACC*	<1X10 ⁵	>1X10 ⁵	>1X10 ⁷	Not Applicable to products containing fermented ingredients (Eg cheese/chorizo/raw salad)
ACC (Coleslaw and Coleslaw type products)	<10 ⁵	>10 ⁵	>10 ⁶	
Entero	<1X10 ²	>1X10 ²	>1X10 ⁴	Not Applicable to products containing raw salad: Not applicable to Coleslaw or potato salad with raw vegetable ingredients
E. Coli++	<100	>100	>10 ³	For Products containing raw salad/fruit/cheese
E. Coli	<20	>20	>10 ²	For Products not containing raw salad
CP Staphylococci	<20cfu	>20	>1X10 ⁴	>10 ⁵ to be tested for the presence of Staphylococcal Enterotoxin (Unsatisfactory-Present)
Listeria SPP	ND	Not applicable	Present in 25g	
Salmonella	ND	Not applicable	Present in 25g	
Vibrio Parahaemolyticus	<20	>20	>10 ³	Warm water Prawns (Currently Cold water sourced)
Yeasts	<10 ³	>10 ³	>10 ⁵	
Campylobacter	ND	Not applicable	Detected	
Histamine	<50ppm	>100ppm	>200ppm	Products containing tuna/anchovies only
Bacillus Cereus	<10 ³	>1X10 ³	>1X10 ⁵	Bread Only
Key Safety Controls				
Shelf life-2-4 days max				
Raw Materials (Salads) washed using wash process				
Defrost time/temperature of frozen ingredients and shelf life storage temperatures on defrost				
Confirmation that all cooked protein/cooked components have received a core cooking temperature of 70C for 2 minutes or equivalent, or pasteurised				
No soft unpasteurised cheese to be used				
Shelf life data				

CHEMICAL CRITERIA

None

None

PACKAGING

Card Wedge with Polypropylene window

COOKING INSTRUCTIONS

Not Applicable

Signed on Behalf of	The Brunch Box	Signed on Behalf of	Customer
Name	Brad Blair	Name	
Position	Technical Manager	Position	
Date	22.12.2020	Date	
Signature	<i>Brad Blair</i>	Signature	