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|--|-----------|---------|
| <b>QUICK SPEC AND QUALITY ATTRIBUTES</b> | ISSUED BY | J. Hart |
| <b>THE BRUNCH BOX</b>                    | ISSUE NO  | 1       |

|                     |                                  |                        |       |
|---------------------|----------------------------------|------------------------|-------|
| Product Title       | Ham and Cheese on Brown (HAMCHB) |                        |       |
| Customer            | HSC                              | Pack Barcode           | N/A   |
| Target pack weight  | Min 154g                         | Outer Case Barcode     | N/A   |
| Shelf Life          | P+2                              | No. of packs per outer | N/A   |
| Storage Temperature | <5°C                             | Type of outer case     | Crate |
| Packaging – Label   | Brunch                           | Packaging              | Wedge |

**ALLERGENS:**



Wheat/Barley (Gluten), Milk

**Preparation, presentation and quality parameters**

**a) Presentation – Label legible.**

**b) Quality Parameters**

Date coding/Labelling should be clear and the pack should be fully sealed.

**Recipe**

|                       |             |             |
|-----------------------|-------------|-------------|
| Malted Thick Slice    | 80g         | 52          |
| Summer County Spread  | 4g          | 2.6         |
| Sliced Cheddar Cheese | 30g         | 19.5        |
| Deli Ham (Malones)    | 40g         | 26          |
| <b>Total</b>          | <b>154g</b> | <b>100%</b> |

● Use calculated values

| Nutrition Information |                 |          |
|-----------------------|-----------------|----------|
|                       | Per 100 grammes | Per Pack |
| Energy KJ             | 1034.05         | 1592.43  |
| Energy KCal           | 247.14          | 380.60   |
| Protein               | 13.31           | 20.49    |
| Carbohydrate          | 25.81           | 39.75    |
| of which sugars       | 1.85            | 2.84     |
| Fat                   | 10.83           | 16.68    |
| of which saturates    | 6.71            | 10.34    |
| Fibre                 | 1.56            | 2.40     |
| Sodium                | 0.59            | 0.90     |
| Equivalent as salt    | 1.46            | 2.25     |
| Ingredient KG Weight: |                 | 0.154    |

Malted Bread [Wheat Flour (**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, **Barley**, Salt, Emulsifiers (E471, E472e, E481), **Wheat** Protein, Vegetable Oils (Palm, Rapeseed), Malt Extract, Malted **Wheat**, Preservative (E282), **Wheat** Bran, **Wheat Barley**, Flour Treatment Agent (E300)], Ham\* (26%) [Pork (80%), Water, Glucose Syrup, Emulsifier (E450, E451), Salt, Anti oxidant (E301), Dextrose, Spice Extracts, Preservative (E250), Potato Starch, Pea Fibre], Cheddar Cheese (20%) (**Milk**), Vegetable Fat Spread [Vegetable oils in varying proportions (Rapeseed, Palm, Sunflower), Water, Salt, **Buttermilk**, Preservative (E202), Acidity Regulator (E330), Emulsifier (E471), Flavouring, Colour (E160a), Vitamins A and D].