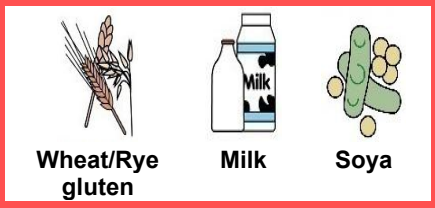
THE BRUNCH BOX.

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QUICK SPEC AND QUALITY ATTRIBUTES	ISSUED BY	Technical
THE BRUNCH BOX	ISSUE NO	1: Date: 10.07.2026

Product Title	Ham and Cheese Panini **HSC023**		
Customer	HSC	Pack Barcode	N/A
Target pack weight	175g	Outer Case Barcode	**N/A**
Shelf Life	P+2	No. of packs per outer	N/A
Storage Temperature	≤5°C	Type of outer case	N/A
Packaging – Label	CRAFT FOP INHOUSE BOP 110 X 75	Packaging	Flow-Wrap

ALLERGENS:



Wheat/Rye gluten **Milk** **Soya**

Recipe

Ciabatta	**100g**	**57%**	**CIABAT**
Ham (Deli)- 4 half slices	**40g**	**23%**	**HAMDELI**
Cheese Mix (Mozzarella / Cheddar)	**25g**	**14%**	**INHOUSE**
Béchamel	**10g**	**6%**	**SAUCBE**
Total	**175g**	**100%**	

Cheese Mix

Mozzarella	**75%**	**MOZZGRT**
Cheddar	**25%**	**CHEDGT**
Total	**100%**	

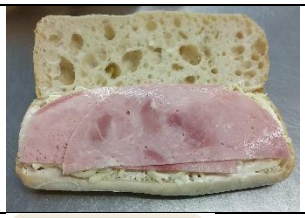
INGREDIENTS: Ciabatta (57%) [**WHEAT** Flour, Water, **RYE** Flour, Iodized Salt (Salt, Potassium Iodate), Yeast, Dextrose, **WHEAT** Malt Flour, Flour Treating Agent: E330], Ham re-formed from select cuts of pork (23%) [Pork (80%), Water, Glucose Syrup, Emulsifiers: E451, E450; Salt, Acidity regulator: E301; Dextrose, Spice Extracts, Preservative: E250; Potato Starch, Pea Fibre], Mozzarella (11%) (**MILK**), Béchamel (6%) [Skimmed **MILK**, Vegetable Stock (Water, Salt, Yeast Extract, Sugar, Vegetable Extract (Onion, Carrot), Tomato, Herbs), Palm Oil, Butter (**MILK**), Modified Maize Starch, Salt, Emulsifier: E322 (**SOYA**)], Cheddar Cheese (3%) (**MILK**).

Nutrition Information

	Per 100g	Pack	RI%
Energy KJ	911.08	1596.20	19.08
Energy KCal	217.75	381.50	19.08
Fat	5.57	9.77	13.96
Saturates	3.16	5.54	27.70
Carbohydrate	30.07	52.68	
Sugars	1.61	2.82	3.13
Fibre	1.44	2.53	
Protein	11.20	19.62	
Salt	1.67	2.93	48.83

Ingredient KG Weight: 0.175

Method

1. Spread 10g of Béchamel on the base;	
2. Sprinkle 25g of mixed grated cheese over the sauce ensuring even coverage;	
3. Add Deli Ham on to the base of the panini;	
Flow-wrap and Label	