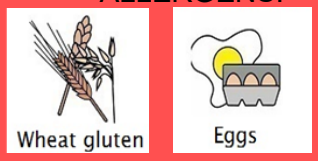
QUICK SPEC AND QUALITY ATTRIBUTES			ISSUED BY	Technical
THE BRUNCH BOX			ISSUE NO	1. Date: 10.07.2026
Product Title	All Day Breakfast Sandwich – BROWN **HSC012**			
Customer	HSC	Pack Barcode		N/A
Product weight	200g	Outer Case Barcode		**N/A**
Shelf Life	P+2	No. of packs per outer		N/A
Storage Temperature	<5˚C	Type of outer case		N/A
Packaging – Label	Craft Label	Packaging		Kraft Wedge

ALLERGENS:



For Allergens including cereals containing gluten, see allergens highlighted in **bold**.

Preparation, presentation and quality parameters

a) Presentation – Label legible.

b) Date coding/Labelling should be clear, and the pack should be fully sealed.

Recipe

Brown Extra Thick Bread	**90g**	**45%**	BDMALTX
Egg mayo mix	**50g**	**25%**	MXEGGM
Sausage	**50g**	**25%**	SAUSPL2
Bacon	**6g**	**3%**	BACONBS
Summer County Spread	**4g**	**2%**	BUTTER
Total	**200g**		

Boiled Egg	***60%***	*EGGFR*
Gourmet Mayonnaise	***40%***	*MAYOG*

Ingredients:

Brown bread (45%) %)[**WHEAT** Flour (**WHEAT** Flour, Calcium carbonate, Iron, Niacin, Thiamin), Water, Yeast, **BARLEY**, Salt, Emulsifiers: E471, E472e, E481; **WHEAT** Protein, Vegetable Oils (Palm, Rapeseed), Malt Extract (**BARLEY**), Malted **WHEAT**, Preservative: E282; **WHEAT** Bran, **WHEAT BARLEY**, Flour Treatment Agent: E300], **EGG** Mayonnaise Mix (25%) [**EGG**, Mayonnaise (Rapeseed Oil, Water, Pasteurised Liquid **EGG**, Acidity Regulator: Acetic Acid; Sugar, Salt, Modified Starch, Stabiliser: Xanthan Gum; Acidity Regulator: Citric Acid; Preservative: Potassium Sorbate], Sausage (25%) [Pork (65%), Pork Rind, Rusk (**WHEAT** flour (Fortified with Calcium Carbonate, Iron, Niacin, Thiamin), Salt), Dextrose, Pea Fibre, **WHEAT** Starch, Rapeseed Oil, Salt, Stabiliser: E451; Spices (Pepper, Chilli, Coriander, Mace), Calcium Alginate Casing, Spice Extracts (Pepper, Mace, Nutmeg, Ginger), Antioxidant: E301], Bacon (3%) [Pork (88%), Water, Sugar, Salt, Stabiliser: E451; Antioxidant: E301; Preservative: E250; Flavourings (Natural Beechwood Smoke)], Vegetable Fat Spread (2%) [Vegetable oils in varying proportions (Rapeseed, Palm, Sunflower), Water, Salt, Preservative: E202; Emulsifier: E471; Acid: E330; Flavourings, Vitamins A and D; Colour: Carotenes].

Nutrition:

Use calculated values

Nutrition Information

	Per 100g	Pack	RI%
Energy KJ	1114.78	2229.57	26.64
Energy KCal	266.44	532.88	26.64
Fat	14.60	29.20	41.71
Saturates	2.17	4.34	21.70
Carbohydrate	24.68	49.36	
Sugars	2.07	4.14	4.60
Fibre	0.95	1.91	
Protein	9.87	19.74	
Salt	1.20	2.40	40.00

Ingredient KG Weight: 0.200