THE BRUNCH BOX.

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QUICK SPEC AND QUALITY ATTRIBUTES		ISSUED BY	Technical
THE BRUNCH BOX		ISSUE NO	1; Date: 27.10.2026
Product Title	Tuna and Mayonnaise Sandwich **HSC016**		
Customer	HSC	Pack Barcode	N/A
Target pack weight	169g	Outer Case Barcode	**NA**
Shelf Life	P + 2	No. of packs per outer	NA
Storage Temperature	<5	Type of outer case	NA
Packaging – Label	Tuck in label	Packaging	Kraft Skillet

ALLERGENS:



For Allergens including cereals containing gluten, see allergens highlighted in **bold.**

Preparation, presentation and quality parameters

a) Presentation – Label legible.

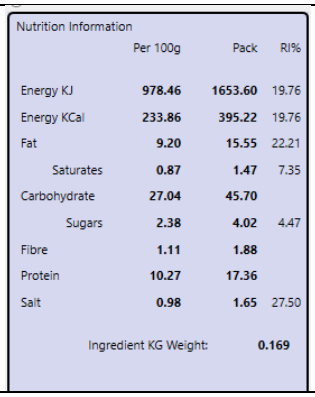
b) Date coding/Labelling should be clear, and the pack should be fully sealed.

Recipe

White Bread – Allied	**94g**	**55%**	BDWHTX
Tuna and Mayo Mix	**75g**	**45%**	INHOUSE
Total	**169g**	**100%**	

Tuna and Red Onion Mix

Tuna	***70%***	*TUNAPL*
Mayonnaise	***30%***	*MAYOFR*
Total	***100%***	

Ingredients:	**Nutrition:**
White Bread (55%) [Fortified **WHEAT** Flour (Calcium, Niacin (B3), Iron, Folic acid and Thiamin (B1)), Water, Yeast, Salt, Sustainable **SOYA** Flour, Vegetable Oils (Rapeseed, Sustainable Palm), Vinegar, Preservative:E282; Emulsifier: E472e; Flour Treatment Agent: E300], Tuna (32%) [Tuna (**FISH**), Water, Salt], Mayonnaise (13%) [Rapeseed Oil, Water, Spirit Vinegar, Free Range **EGG** Yolk, Sugar, Salt, Cornflour, Stabiliser: E415; **MUSTARD** Flour, Stabiliser: E412].	

Nutrition Information

	Per 100g	Pack	RI%
Energy KJ	978.46	1653.60	19.76
Energy KCal	233.86	395.22	19.76
Fat	9.20	15.55	22.21
Saturates	0.87	1.47	7.35
Carbohydrate	27.04	45.70	
Sugars	2.38	4.02	4.47
Fibre	1.11	1.88	
Protein	10.27	17.36	
Salt	0.98	1.65	27.50
Ingredient KG Weight:		0.169	