THE BRUNCH BOX.

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QUICK SPEC AND QUALITY ATTRIBUTES	ISSUED BY	Technical
THE BRUNCH BOX	ISSUE NO	V1: Date: 10.07.2026

Product Title	Ham Cheese and Mustard Melt **HSC020**		
Customer	HSC	Pack Barcode	N/A
Target pack weight	175g	Outer Case Bar-code	**N/A**
Shelf Life	P+2	No. of packs per outer	N/A
Storage Temperature	<5C	Type of outer case	N/A
Packaging – Label	Craft FOP BOP INHOUSE 110 X 75	Packaging	Flow wrap film

ALLERGENS:



Recipe

Sourdough Bread	**90g**	**51%**	BDSOUD
TOPPING for Ham & Cheese Melt *	**25g**	**14%**	INHOUSE
Deli Ham	**40g**	**23%**	HAMDELI
Cheddar Slice	**20g**	**12%**	CHEDSL
Total	**175g**	**100%**	

**** TOPPING for Ham & Cheese Melt***

Grated Cheddar	***47%***	*CHEGRT*
Cheese Sauce	***33%***	*SAUCHE*
Dijon Mustard	***13%***	*MUSTDJ*
Wholegrain Mustard	***7%***	*MUSTWG*
Total	***100%***	

INGREDIENTS: Sourdough Bread [**WHEAT** Flour (**WHEAT** Flour, Calcium, Iron, Niacin, Thiamin), Water, Liquid Sour (**RYE** Flour, Water, Starter Culture) Yeast, Salt, Vegetable Oils (Palm, Rapeseed), Emulsifiers: E472(e); Flour Treatment Agent: E300], Ham (23%) [Pork (80%), Water, Glucose Syrup, Emulsifiers: E451, E450; Salt, Acidity regulator: E301; Dextrose, Spice Extracts, Preservative: Sodium Nitrate; Potato Starch, Pea Fibre], Cheese and **MUSTARD** Topping (14%) [Cheddar Cheese (**MILK**), Cheese Sauce (Water, Rapeseed Oil, Modified Maize Starch, Sugar, Salt, **MILK** Protein, Cheddar Cheese (**MILK**), Yeast Extract, Acidity Regulator: E330; Spice, Stabilisers: E412, E415; Preservative: E202; Colour: E161b); Dijon **MUSTARD** (Water, **MUSTARD** Seeds, Spirit Vinegar, Salt, Acidity Regulator: E330); Wholegrain **MUSTARD** (Water, **MUSTARD** Seed, White Wine Vinegar, Glucose-Fructose Syrup, **MUSTARD** Flour, Salt, Acidity Regulator: E260; Cinnamon, Pimento, Turmeric)], Cheddar Cheese (12%) (**MILK**).	Nutrition Information Per 100g / Pack / RI% Energy KJ 1053.15 1843.02 22.02 Energy KCal 251.71 440.49 22.02 Fat 9.57 16.75 23.93 Saturates 4.72 8.26 41.30 Carbohydrate 28.30 49.53 Sugars 1.64 2.88 3.20 Fibre 1.42 2.48 Protein 12.77 22.35 Salt 1.62 2.83 47.17 Ingredient KG Weight: 0.175

Method:

30g Topping applied to Top slice (spec 25g – allow 5g loss during toasting) **Toasted 250 °C** **Chilled prior to use in production**	
Place bread on the line and add 40g Deli Ham	 
Place the 20g – 1 slice of cheddar	
Place the lid on top	
	