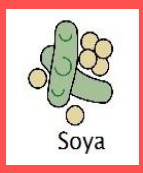
thebrunchbox.com

QUICK SPEC AND QUALITY ATTRIBUTES	ISSUED BY	Technical
THE BRUNCH BOX	ISSUE NO	1; Date: 10.07.2026

Product Title	Ham & Cheese Sandwich WHITE **HSC011**		
Customer	HSC	Pack Barcode	N/A
Target pack weight	164g	Outer Case Barcode	N/A
Shelf Life	P+2	No. of packs per outer	N/A
Storage Temperature	≤5°C	Type of outer case	N/A
Packaging – Label	Craft label	Packaging	Kraft Wedge

ALLERGENS:







Recipe

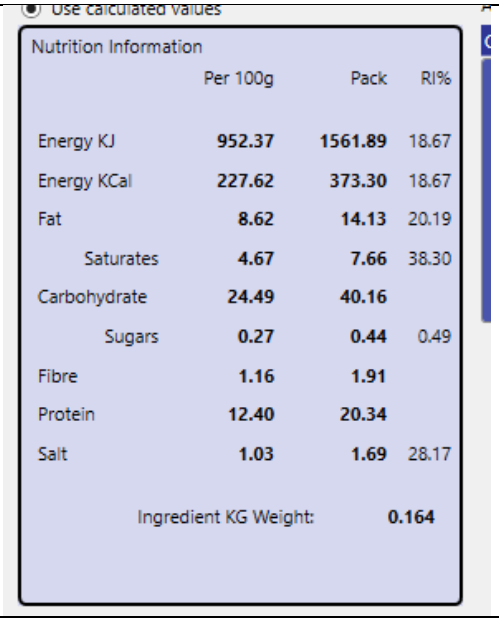
White Bread	90g	**52%**	BDWHTX
Ham (deli)	40g	**24%**	HAMDELI
Cheddar Slices	30g	**18%**	CHEDSL
Spread	4g	**18%**	BUTTER
Total	**164g**	**100%**	

Ingredients

White Bread (55%) [**WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Yeast, Salt, **SOYA** Flour, Dextrose, Emulsifier: E472e; Preservative: E282; Vegetable Oils (Palm, Rapeseed), Flour Treatment Agent: E300], Ham* (24%) [Pork (80%), Water, Glucose Syrup, Emulsifier: E450, E451; Salt, Antioxidant: E301; Dextrose, Spice Extracts, Preservative: E250; Potato Starch, Pea Fibre], Cheddar Cheese (19%) (**MILK**), Vegetable Fat Spread (2%) [Vegetable oils in varying proportions (Rapeseed, Palm, Sunflower), Water, Salt, Preservative: E202; Acidity Regulator: E330; Emulsifier: E471; Flavouring, Colour: E160a; Vitamins A and D].

• Ham Reformed from selected Pork Leg Cuts.

Nutrition information


Use calculated values

Nutrition Information

	Per 100g	Pack	RI%
Energy KJ	952.37	1561.89	18.67
Energy KCal	227.62	373.30	18.67
Fat	8.62	14.13	20.19
Saturates	4.67	7.66	38.30
Carbohydrate	24.49	40.16	
Sugars	0.27	0.44	0.49
Fibre	1.16	1.91	
Protein	12.40	20.34	
Salt	1.03	1.69	28.17

Ingredient KG Weight: 0.164