thebrunchbox.com

QUICK SPEC AND QUALITY ATTRIBUTES	ISSUED BY	Technical
THE BRUNCH BOX	ISSUE NO	1; Date: 10.07.2026

Product Title	Ham Sandwich – BROWN **HSC010**		
Customer	HSC	Pack Barcode	n/a
Target pack weight	154g	Outer Case Barcode	n/a
Shelf Life	P+2	No. of packs per outer	n/a
Storage Temperature	≤5°C	Type of outer case	n/a
Packaging – Label	Craft label	Packaging	Kraft Wedge

ALLERGENS:



Recipe

Extra Thick White Bread	90g	**58%**	BDWHTX
Deli Ham	60g	**39%**	CHIC12M
Spread	4g	**3%**	BUTTER
Total	**154g**	**100%**	

INGREDIENTS	Nutrition information
Brown Bread (58%)[**WHEAT** Flour (**WHEAT** Flour, Calcium carbonate, Iron, Niacin, Thiamin), Water, Yeast, **BARLEY**, Salt, Emulsifiers: E471, E472e, E481; **WHEAT** Protein, Vegetable Oils (Palm, Rapeseed), Malt Extract (**BARLEY**), Malted **WHEAT**, Preservative: E282; **WHEAT** Bran, **WHEAT BARLEY**, Flour Treatment Agent: E300], Deli Ham (39%) [Pork (80%), Water, Glucose Syrup, Triphosphates: E451, Diphosphates E450, Salt, Sodium ascorbate, Dextrose, Spice Extracts, Preservative: E250; Potato Starch, Pea Fibre], Vegetable Fat Spread (3%) [Vegetable Oils in varying proportions (55%) (Rapeseed, Palm, Sunflower), Water, Salt (1,4%), Preservative: E202; Emulsifier: E471; Acid: E330; Flavourings, Vitamins A and D, Colour: Carotenes].	Nutrition Information Per 100g / Pack / RI% Energy KJ 784.09 1207.50 14.43 Energy KCal 187.40 288.60 14.43 Fat 3.38 5.20 7.43 Saturates 1.31 2.01 10.05 Carbohydrate 30.06 46.29 Sugars 1.83 2.82 3.13 Fibre 1.18 1.82 Protein 10.69 16.47 Salt 1.43 2.20 36.67 Ingredient KG Weight: 0.154