

Product Specification – Newforge Lemon Juice

Last Update: 15.12.23

<u>Brand:</u>	Newforge
<u>Description</u>	Lemon Juice
<u>Net Weight</u>	500ml
<u>Drained Weight</u>	N/A
<u>Pack Size:</u>	Case of 12
<u>Packaging</u>	Industry standard plastic bottle in shrink-wrapped case
Label Barcode:	5391508620506
Outer Case Barcode:	05391508625501

Primary Packaging Selling Unit:

Grammes	
Paper (Label)	1g
Glass	0
Aluminium:	0
Steel:	0
Plastic:	50g

Secondary Packaging: Outer Case

Grammes	
Cardboard	50g
Plastic	50g

Country of Origin Italy

Ingredient Declaration

(Those ingredients, which are declarable in the finished product under current EC Legislation)

Lemon Juice from concentrate (99.972%), **E224 - Potassium Metabisulphite (0.028%)**

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Nutritional Information

Typical Values per 100g (ml)

Energy kJ	120
Energy kcal	28
Fat	0.1g
of which saturated	0.0g
Carbohydrates	6.5g
of which Sugars	1.75g
Dietary Fibre	0.4g
Protein	0.4g
Salt	0.0g

Allergen Information

Contains

Animal Products or By Products	No
Egg or Egg Products	No
Milk or Milk Products	No
Maize or Maize Products	No
Wheat or Wheat Products	No
Fish, Shellfish or Their Derivatives	No
Soya or Soya Products	No
Seeds or Seed Products	No
Nuts or Nut Products	No
Genetically Modified Ingredients	No
Azo Dyes	No
Artificial Flavours	No
Other Additives	Yes ~ Potassium Metabisulphite
Cereals containing Gluten	No
Sulphites	Yes
Celery	No
Mustard	No
Celeriac	No
Crustaceans	No
Molluscs	No
Lupin	No

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Dietary Information

Is the product suitable for:

OVO-Lacto Vegetarians	Yes
Vegetarians	Yes
Vegans	Yes
Coeliacs	Yes
Kosher	Yes
Halal	No

Physical Properties

Appearance	Typical of Lemon Juice
Taste / Odour	Typically Fruity
Texture	N/A
Foreign Bodies	None
Colour	Typical Yellow

Process Control

Thermal Process	N/A
Cooling Water Disinfection	N/A
Seam Control	N/A
Empty Can Washing	N/A
Weight Control	Minimum 6 bottles per hour checked on calibrated scales
pH	N/A

Product Testing

Acid Corrected Brix	Min 8.00
Refractometer Brix at 20C	Min 8.00
Pulp (3000RPM x 10min) (%v/v)	Max 2
Stevens Test	Negative
pH	2.2 – 2.6
Citric Acid (GPL)	Min 45
C Vitamin (PPM)	Min 450
SO ₂ (mg/kg)	Min 280 – Max 350

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Additives

Colours	Absent
Preservatives	Potassium Metabisulphite
Antioxidants	Absent
Acidity Regulators	Absent
Thickeners	Absent

Storage & Shelf Life

Store at ambient temperature
Store in a cool, dry place out of direct sunlight
Shelf Life at Date of Manufacture: 14 months
Once opened product should be stored in a refrigerator and used within 15 days

Batch Coding

Ink jet printed onto lid:
Julian code trace code and time
e.g. Y DDD hh:mm

Legislation

Product shall fully meet the requirements of all active and pending legislation in the destination country

Industry Codes of Practice

Product will be manufactured in premises approved for the purpose using a process controlled in accordance with the appropriate industry guidelines.

Excellence Limited, Baldoyle Industrial Estate, Baldoyle, Dublin 13, Ireland

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