

**T. S. FOODS LIMITED**  
**SAVOURY STUFFING SPECIFICATION**

**PRODUCT NAME:** Savoury Stuffing

**PRODUCT CODE:** CBST04/FBST04

**PRODUCT DESCRIPTION:** Finest Breadcrumb Stuffing mixed with succulent herbs & spices x 4 Kg

**INGREDIENTS:** Breadcrumb (Wheat Flour (**Wheat** Flour, Calcium, Folic Acid, Iron, Niacin, Thiamin), Water, Yeast, Salt, Flour Treatment Agent (Ascorbic Acid)), Onion, Water, Salt, Herbs, Pepper.

Allergy Advice: For allergens, including cereals containing gluten, see ingredients in **bold**.

**SHELF LIFE:**           **Fresh**           Use by Date = Production Date +13 Days  
                                  **Frozen**           Best Before End = Production Date + 12 Months

**STORAGE CONDITIONS:** **Fresh**           Chilled storage between 0°C & 4°C  
  **Frozen**           Frozen storage below -18 °C

**INGREDIENT DECLARATION:**

<b>Ingredient List</b>	<b>County of Origin</b>
SAVOURY STUFFING	Northern Ireland
Breadcrumbs	UK/NI
<b>Fortified Wheat Flour</b> 50-60% (99.4%)	UK/ Austria/ Czech Republic/ Denmark/ Hungary/ Romania/ Slovakia/ Germany/ Belgium/ Canada/ Poland/ Finland/ Sweden/ Netherlands
<b>Wheat Gluten (0.25%)</b>	
<b>Statutory Additives (Addition Levels):</b>	
-Calcium Carbonate 330mg/100g	UK/ France/ Belgium/ Germany/ Lithuania
-Folic Acid 0.25mg/100g	UK/ France China/ Switzerland
-Iron 1.00mg/100g,	USA/ Sweden/ India India/ China
-Niacin 1.75mg/100g,	China
-Thiamin 0.1875mg/100g)	UK
-Calcium Sulphate E516 – <i>Inert Carrier</i> Non-declarable	

[Water 30-40%]	UK//Northern Ireland
[Yeast, 1-3%]	Belgium/Austria/France/UK
[Salt, 1-2%] (Sodium Chloride, contains Sodium hexacyanoferrate)	UK/China
[Flour Treatment Agent] (Ascorbic Acid <0.01%)	China/UK/France/ Denmark/Finland/Germany/Sweden/The Netherlands / Liechtenstein
[Rapeseed Oil, 0.001%]	Australia/ Austria/ Belgium/ Brazil/ Bulgaria/ Canada Croatia/ Czech Republic/ Denmark/ Estonia/ Finland/ France/ Germany/ Greece/ Hungary/ Ireland/ Kazakhstan/ Latvia/ Lithuania/ Luxembourg/ Moldova/ Moldavia/Netherlands/ Poland/ Romania/ Russian Federation/ Serbia/ Slovakia/ Slovenia/ Sweden/United Arab Emirates/ Ukraine*/ United Kingdom/ Uruguay  (* ) Any ingredients originating from the Crimean Peninsula and/or occupied sanctioned territories of Donetsk, Kherson, Luhansk and Zaporizhzhia in Ukraine are not accepted.
Onions	China/Poland/Netherlands
Water	NI
Salt	UK/China
Herbs	UK/Germany/ Egypt/Poland /Hungary/ Serbia/Uzbekistan/Turkey Morocco/Poland/Spain Albania/Morocco
Pepper	Vietnam/Indonesia/India/Malaysia/Sri Lanka

#### NUTRITIONAL INFORMATION:

	Typical values per 100g (as sold)
Energy      kJ	927kJ

Kcal	219Kcal
Fat	1.1g
(of which saturates)	0.3g
Carbohydrate	42.4g
(of which sugars)	4.4g
Fibre	1.6g
Protein	8.9g
Salt	2.02g

<b>MICROBIOLOGICAL STANDARDS:</b>	Target	Unacceptable
TVC / g	<5 x 10 <sup>5</sup>	>5 x 10 <sup>6</sup>
Enteros	<5 x 10 <sup>2</sup>	>5 x 10 <sup>4</sup>
S aureus / g	<5 x 10 <sup>2</sup>	>5 x 10 <sup>3</sup>

**PRODUCT WEIGHTS:** Outer Case Weight: 2 x 2 Kg

**PACKAGING:**

Film: 640mm Blue Tint Film

Outer case: Pre-pack Box  
390 x 291 x 155 mm

Pallet Stacking: 10 per layer x 10 layers high

**COOKING INSTRUCTIONS:**

Remove all packaging. Place stuffing in an ovenproof dish and cover with tin foil. For a fuller flavour add melted butter before cooking. Cook for 15 minutes in a pre-heated oven at 180°C/ Gas Mark 4. Remove foil after 10 minutes, to crisp Check food is piping hot throughout before serving. All appliances vary. These are guidelines only. Do not re-heat.

**OUTER BARCODE:** **FROZEN** 05012797 022856  
**CHILLED** 050 12797 022757

**CONFIDENTIALITY**

This specification and the information contained within it remains the property of TS Foods Ltd., and must not be disclosed to any third party without the prior written permission of TS Foods Ltd.

**AUTHORISATION**

Signed on behalf of TS Foods Ltd.	Signed on behalf of customer
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Name: Dionne McEvoy	Name:
Position: Specification Technologist	Position:
Signed: <i>Dionne McEvoy</i>	Signed:
Date: 27.04.26	Date:

TS Foods are certified to the BRC Global Standard for Food.

For a copy of this certificate, please contact [Rhonda.Mckeown@tsfoods.co.uk](mailto:Rhonda.Mckeown@tsfoods.co.uk)

### **SPECIFICATION HISTORY**

VERSION NO.	DATE	HISTORY / AMENDMENTS	SIGNATURE
9	3.10.11	Review of specification – updated Ingredient Declaration. Soya removed from supply of bread	R McKeown
9	23/05/12	Specification review – no changes required	R McKeown
9	11.3.13	Specification review – no changes required	R McKeown
10	7.4.14	Ingredient Dec & Nutritional Information updated as per FIR 2014	R McKeown
11	3.11.16	Nutritional Information updated	R McKeown
12	24.02.20	Nutritional Information and ingredient dec updated	C Cleland
13	24.08.22	Specification Review – Added cooking instructions and barcodes	J.Sahlani
14	27.01.26	283g 6's & 14's combined onto 1 Specification. Specification updated to include Folic Acid addition. Nutritionals updated through NutriCalc.	J.Acheson
15	27.04.26	COO's added	D McEvoy

**Acceptance:** *The company assumes that the recipient of the specification agrees with and accepts the contents of this document unless advised otherwise.*