

T. S. FOODS LIMITED
SAUSAGE & BACON ROLLS SPECIFICATION

PRODUCT NAME: 40 Sausage & Bacon Rolls

PRODUCT CODE: FSBR40

PRODUCT DESCRIPTION: Pork Sausage (min 65%) with a fresh breadcrumb stuffing, wrapped in lean streaky bacon ((<10% water, (60% V/L)).

Ingredients: Sausage (56%) (Pork (65%), Pork Fat, Water, **Wheat** Flour Salt, Emulsifier (Sodium Triphosphate), Sugar, White Pepper, Yeast Powder, Dextrose, Preservative (Sodium **Metabisulphite**), Beef Collagen Casing, Antioxidant (Sodium Ascorbate, Disodium Citrate), Sage, Raising Agent (Ammonium Carbonate, Nutmeg, Ginger, Cayenne Pepper, Mace, Bacon (27%) (Pork (88%), Water, Salt, Preservative (Sodium Nitrite, Potassium Nitrate), Antioxidant (Sodium Ascorbate), Stuffing (Water, Wheat Flour (**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Onion, Salted Butter (**Milk**), Rapeseed Oil, **Wheat** Flour, Salt, Yeast, Parsley, Thyme, Sage, Oregano, Basil, Pepper, Marjoram, Raising Agent (Ammonium Carbonate), Flour Treatment Agent (Ascorbic Acid)).

Allergy Advice: For allergens, including cereals containing gluten, see ingredients in **bold**.

Raw Material **COO**
The Product is produced in Northern Ireland

SAUSAGE	NI / UK
BACON	Denmark / The Netherlands
STUFFING	produced in Northern Ireland

SHELF LIFE: Best Before = Production Date + 12 MONTHS
Chilled Use by = Production + 7 days

STORAGE CONDITIONS: Frozen storage below -18°C
Chilled Storage between 0 – 4 °C

NUTRITIONAL INFORMATION: Typical Value per 100g (Oven Cooked)

Energy	1137kJ / 273 kcal
Fat	18.1g
Of which Saturates	6.3 g
Carbohydrate	12.8 g
of which sugars	1.7 g
Fibre	1.1 g
Protein	14.1 g
Salt	2.1g

MICROBIOLOGICAL STANDARDS:	Target	Unacceptable
TVC / g	<5 x 10 ⁵	>5 x 10 ⁶
Enteros / g	<5 x 10 ²	>5 x 10 ⁴

S aureus / g	<5 x 10 ²	>5 x 10 ³
Salmonella /25g	Absent	Present

PRODUCT WEIGHTS:

Unit Weights:	99 g
Tray Weight:	99g x 10
Outer Case Weight:	990g x 4

PACKAGING:

Black Tray	D18-45, 274 x 239 x 45 mm
Outer case:	480 x 324 x 99 mm Pork Stuffing Box
Pallet Stacking:	7 per layer x 8 layers high

COOKING INSTRUCTIONS:

To oven cook from frozen: Remove all packaging. Place on a baking tray. Bake in a preheated oven at 180°C/ 350°F / Gas Mark 4 for 35 – 40 minutes, turning once. Adjust times according to particular oven. **Ensure product is piping hot throughout before serving.**

INNER BARCODE: (Chilled Only)	50 12797 02290 0
OUTER BARCODE:	050 12797 000519

CONFIDENTIALITY

This specification and the information contained within it remains the property of TS Foods Ltd., and must not be disclosed to any third party without the prior written permission of TS Foods Ltd.

AUTHORISATION

Signed on behalf of TS Foods Ltd.	Signed on behalf of customer
Name: Rhonda McKeown	Name:
Position: Technical Manager	Position:
Signed: : <i>Rhonda McKeown</i>	Signed:
Date: 16.9.24	Date:

TS Foods are accredited to the British BRC Global Standard for Food.
For a copy of this certificate, please contact Rhonda.Mckeown@tsfoods.co.uk