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	Title: Dale Farm Vanilla Pint			
	Ref: Spec DF04	Authorised by: SMcKinney		

Product Name: Dale Farm Vanilla flavour Ice Cream [Pint]

Product Description: Vanilla flavour ice cream.

Base Recipe: DF04 **Recipe Sheet:** RS005

Size: 568ml **Product Code:** 4814

Ingredients: Water, Sugar, Skimmed **Milk** Powder (**Milk**), Coconut Oil, Glucose Powder, Emulsifiers (Mono & Diglycerides of Fatty Acids), Stabilisers (Guar Gum, Sodium Alginate), Flavourings, Colours (Caramel E150d, Curcumin, Annatto Norbixin)



Allergy Advice: For Allergens See Ingredients in **Bold**.

Allergen controls are in place to ensure there is no risk of cross contamination.

GM Status: Does not contain genetically modified material.

Traceability: A "Best Before" date is displayed on each pack – day/month/year
A batch number is also displayed – B/N XXXXX

Process Description: Ingredients are mixed then pasteurised and homogenized followed by cooling and ageing. Freezing then takes place as product passes through a continuous freezer before semi / automatic filling. The product is then hardened overnight before being placed into frozen storage before distribution.

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Ingredients Supplier Details:

Ingredients	Supplier	Manufacturer
Water	Dale Farm	Dale Farm
Sugar	Dale Farm	British Sugar
Coconut Oil	KTC	KTC
Skimmed Milk Powder	Muller	Muller
Glucose	Uniglad	Uniglad
Emulsifier and Stabilisers	Nic Ice	Danisco
Cream Flavouring	Kerry	Kerry
Vanilla Flavouring	IFF	Tastepoint
Colour	Oterra	Oterra

Nutritional Panel:

Nutritional Information Average Value	per 100g	per 100ml Slice
Energy	753kJ/180kcal	356Kj/85kcal
Fat	9.3g	4.4g
(of which saturates)	8.1g	3.8g
Carbohydrate	20.2g	9.5g
(of which sugars)	18.6g	8.8g
Fibre	0.1g	0.1g
Protein	3.8g	1.8g
Salt	0.17g	0.09g



Storage Conditions: Frozen Storage -18°C

Shelf-life: Best Before Date of Manufacture + 24 months

Packaging & Labelling:

Primary Packaging:
568ml Cardboard sleeve: pre-printed cardboard sleeve packaging containing all relevant information.
All packaging is food grade.

Secondary Packaging:
20 per box, boxed in cardboard boxes with outer box labels
Palletised and wrapped for dispatch.
Total Number of Outer cases per pallet: 105

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Packaging Supplier Details:

Packaging	Supplier	Manufacturer
568ml Sleeve	Boxpak	Boxpak
Cardboard Box Outer	Saica	Saica

Microbiological:

Organism	Target	Acceptable	Unacceptable
TCC	<1,000	<100,000	≥100,000
Coliforms	<10	<10,000	≥10,000
Listeria monocytogenes	ND in 25g	ND in 25g	ND in 25g
Salmonella spp.	ND in 25g	ND in 25g	ND in 25g
Staph. Aureus	<20	<1,000	≥1,000

Organoleptic:



Free from taints and off odours

Free from foreign matter

Smooth, creamy product with a delicate sweet vanilla taste.

Intolerance Information:

Free From:	Yes / No	Comments / Ingredient Concerned
Nut & Nut Derivatives	Yes	
Sesame Seeds & Derivatives	Yes	
Milk & Milk Derivatives	No	Skimmed Milk Powder (Milk)
Egg & Egg Derivatives	Yes	
Wheat & Wheat Derivatives	Yes	
Gluten	Yes	
Soya & Soya Derivatives	Yes	
Celery & Celery Derivatives	Yes	
Mustard & Mustard Derivatives	Yes	
Fruit & Fruit Derivatives	Yes	
Vegetable & Vegetable Derivatives	Yes	
Meat & Meat Derivatives	Yes	
Fish & Fish Derivatives	Yes	
Artificial Colours	Yes	
Artificial Flavours	Yes	
Preservatives	Yes	
Hydrogenated Vegetable Oils	Yes	
Glutamates	Yes	

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Benzoates	Yes	
SO2 / Sulphites	Yes	
BHA / BHT	Yes	
Other Additives	No	Emulsifier: Mono & Diglycerides of Fatty Acids Stabilisers: Guar Gum, Sodium Alginate
Lupin	Yes	
Suitable For:	Yes / No	Comments
Vegetarians	Yes	
Vegans	No	
Coeliacs	Yes	

Declaration:

This product conforms in all respects with all relevant UK & EC Legislation. There will be no deviation or changes to this specification without prior consent of the customer.

Signed by Supplier:

Name: Francesca Boyd

Position: Assistant Technical Manager

Date: 04.06.25