

Product Specification



Product Title

Battered Pasties – Mac's

Small & Jumbo

Product Description

A blend of the finest meat, potato and spices

Country of Origin

Northern Ireland

Manufacturing Address

Mac's Quality Foods, Unit 3 Dunmurry Industrial Estate, Belfast BT17 9HU

T – 028 9062 2725 | E – info@macsqualityfoods.co.uk | www.macsqualityfoods.co.uk

Independent Accreditation

UK(NI) JA007 EU

Raw Material Suppliers

Potatoes – Wilsons Country

Beef – Lakeview Farm Meats

Spice – Kiernans

Ingredient Declaration

Potato, Beef 6%, Batter 1 (**Wheat** Flour (**Wheat** Flour, Calcium Carbonate, Folic Acid, Iron, Niacin, Thiamin), Refined Palm Fat, Salt, Raising Agents (E450, E500), Maize Flour, **Wheat** Starch, Dextrose, **Wheat** Gluten, Whey Powder (**Milk**), Flavouring). Breadcrumbs (Prepared from **Wheat** Flour, (**Wheat** Flour Calcium Carbonate, Folic Acid, Iron, Niacin, Thiamin)), Salt, Yeast). Batter 2 (**Wheat** Flour (**Wheat** Flour, Calcium Carbonate, Folic Acid, Iron, Niacin, Thiamin)), Salt, Maize Flour, Raising Agents (E450, E500), **Wheat** Starch), Beef Fat), White Seasoning, (Salt, **Rusk** (**Wheat** flour, Calcium Carbonate, Folic Acid, Iron, Niacin, Thiamin), Salt, Raising Agent (E503)), Flavourings, Rice Flour, Onion Powder, Preservative (E223) **Sulphites**, Flavour Enhancer (E621), Rapeseed Oil), Dehydrated Onion (**Sulphites**)), Rusk (Made From **Wheat** Flour (**Wheat** Flour, Calcium Carbonate, Folic Acid, Iron, Niacin, Thiamin), Salt, Raising Agent (E503(II))), Pink Seasoning, (Salt, Rice Flour, Flavourings, Rusk (**Wheat** Flour, Calcium Carbonate, Folic Acid, Iron, Niacin, Thiamin), Salt, Raising Agent (E503)), Preservative (E223) **Sulphites**, Onion Powder, Flavour Enhancer (E621), Colour (E120), Rapeseed Oil, Hydrolysed Vegetable Protein (**Soya**), Spice Extract, Anticaking Agent (E551)), Parsley.

FOR ALLERGENS SEE INGREDIENTS IN BOLD

Nutritional Information		
Typical Values (Oven Baked) per 100g		
Energy	kJ	1250
	kcal	300
Fat		18g
Of which saturates		4.8g
Carbohydrates		28g
Of which sugars		1.2g
Fibre		2.4g
Protein		4.7g
Salt		1.8g

Weight

4 kg

Packaging

Battered Pasties are placed in a clear poly grade food bag, weighing 1kg. Four 1kg bags are placed into a cardboard box. The box is then sealed with tape, showing the EU Number, Batch Code and Date.

Storage and Distribution

- Product must be stored at -18°C or below
- Product is to be transported in a refrigerated lorry at -18°C or below
- Shelf Life is 18 months from date of production. (The date of Production is the Batch Code reversed)

Cooking Instructions

Deep fry: Preheat oil to 175°C & lower product gently into oil. Cook for 7-8 mins.

Oven bake: Preheat oven to 200°C and bake for 18-20mins.

As cooking appliances vary, these instructions are a guide only.

Metal Detection

The metal detection machine is checked on an hourly basis. Three test pieces are passed through the detector, 2.5mm Ferrous, 3mm Non-Ferrous and 3mm Stainless Steel. All boxes of product are passed through the metal detector individually. If a box is found to have metal present, the box is discarded and a Non-Conformance Form is completed.

Visual Checks

The entire process is constantly checked visually on an on-going basis. Raw materials are checked on arrival. All staff are trained on what to look for on the Production Line.

Organoleptic Testing

On a daily basis, random pasties are cooked for the following purposes;

- Colour of pasties, before and after cooking
- Texture and flavour of the pasties after cooking

Microbiological Testing

Microbiological Testing is carried out on a weekly basis by;

ALS Life Sciences, Unit 38 & 39 CIDO Business Complex, Carn Drive, Portadown, BT63 5WH, Co Armagh, Northern Ireland

Quality Control Measures

There is a HACCP System in place within the factory. The records that are kept as part of this system are;

Daily

Fresh Intake Record Sheet
Sausage Casings
Raw Materials
Metal Detector Record
Product Temperature
Freezer Temperature Sheet
Cleaning Schedules
Organoleptic Testing
Staff Hygiene Sheet

Weekly

Maintenance Sheet
Scale & Tare Sheet
Glass Audit
Microbiological Results

As And When Required

Non-Conformance Form
Customer Complaint Proforma

Mac's Quality Foods Signature : *Danny McIlroy*

Name : Danny McIlroy **Date :** 03th March 2026