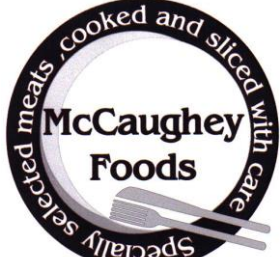


Product Code: THS007 Rev No: 01 Issue Date: 15-09-2023 Issued By: A. Curran Approved by: M McCaughey Sheet: 1 / 2	Product Data Sheet For: 6-7oz Turkey Ham & Stuffing Portion X 6 Frozen	
	Customer: All customers	

Supplied by: McCaughey Foods, Castleblayney, Co. Monaghan
Tel: 00353429743744 Fax: 00353429743248 E-mail: mairead@mccaugheyfoods.com

Company Contact : Commercial/Emergency Contact : Mairead McCaughey 00353866055156
Technical : Annmarie McQuillan/Ailish Gleeson 00353429743744

Product description: Cooked Turkey, Ham & Stuffing, MAP (Gas flushed) Gas Mixture is 70% N2 & 30% CO2. Ready to reheat
Process Description: Cooked Material Intake – Chilled Storage (<3°C) - Debox/Rack - Slicing and addition of Stuffing - Packing (Tub, Gas & Seal) - Metal Detection - Labelling - Boxing - Chill Storage - Dispatch - Transport
GMO-statement: The product and its components require no GMO labelling according to regulation no. 1830/2003/EC
Remarks/Ref.: The product complies with all EU, UK & Irish food regulations and is free from any foreign matter. After opening the shelf life of the product will be decreased.

Ingredients: Turkey Breast (50%), Water, Brine Mix: (Salt, Dextrose, **Milk** Protein, Gelling Agent: [E407a], [E508], Stabilisers: [E451], [E452], Yeast Extract), Starch, Preservative: Vinegar. Ham (25%): Contains Pork Leg, Water, Salt, Antioxidant: [E301], Preservatives: ([E250], [E251]). Stuffing (25%): (Breadcrumbs: (Wheat Flour (**Gluten**), Flour Treatment Agent: [E300], Water, Yeast, Salt), Onion, Rapeseed Oil, Butter (**Milk**), Water, Parsley, Lemon Zest, Thyme, Vegetable Bouillon (Salt, Yeast Extract, Maltodextrin, Sugar, Onions, Carrot Extract, Non-hydrogenated Rapeseed Oil, Tomato, **Celery** Extract, Herbs), Salt, Sage, **Celery** Salt (Salt, **Celery** Extracts), White Pepper). Made from 115g raw Turkey per 100g Turkey and 110g raw Pork per 100g Ham.

Allergen declaration: For allergens see ingredients in Bold – Milk, Wheat (Gluten) Celery

Batch Makeup:	Ingredients	Raw Batch %	Supplier	Origin
	Turkey Breast Brine Mix: [Salt, Dextrose, Milk Protein, Gelling Agents: Carrageenan (E407a), Stabilisers: (E451, E452), Yeast Extract] Starch, Vinegar.	50%	Approved Supplier List	Brazil/European/ Chilean Salt (UK), Dextrose (Belgium, France, Germany), Milk Protein (Germany, Belgium), Carrageenan: E407a (China), Stabilisers: E451, E452 (Israel), Yeast Extract (UK)), Starch (Belgium), Vinegar (USA)
	Ham (25%): Pork Leg, Water, Salt, Antioxidant [E301], Preservatives ([E250], [E251]).	25%	Approved Supplier List	Ireland/NI
	Stuffing: (Breadcrumbs (Contains Wheat Flour (Gluten), Treatment Agent: [E300], Water, Yeast, Salt), Onion, Rapeseed Oil, Butter (Milk), Water, Parsley, Lemon Zest, Thyme, Vegetable Bouillon (Salt, Yeast Extract, Maltodextrin, Sugar, Onions, Carrot Extract, Non-Hydrogenated Rapeseed Oil, Tomato, Celery Extract, Herbs), Salt, Sage, Celery Salt: (Salt, Celery Extract), White Pepper)	25%	Approved Supplier List	Manufactured in Ireland

Microbiological Standards (Start of Life)	Target CFU/g	Maximum Allowable CFU/g	Nutritional value (theoretical): [/100g]		
Total Plate Count	<100,000	≥10,000,000	Energy:	688	[kJ]
Enterobacteriaceae	<100	>10,000		164	[kcal]
E Coli	<20	≥100	Fat:	5.3	[g]
Staph aureus	<20	>100	of which saturates:	1.6	[g]
Salmonella	Absent in 25g	Detected in 25g	Carbohydrate:	9.4	[g]
Listeria monocytogenes	Absent in 25g	Detected in 25g	of which sugars :	1.1	[g]
			Fibre	0	[g]
			Protein	19.5	[g]
			Salt	1.12	[g]

Allergen data: + = present; - = not present (* requires labelling according to Directive No. 2003/89/EC; if present)

1. Milk protein*	+	8. Shellfish/crustaceans	-	15. Sulphite (E220-E228)*	-	21. Cacao	-	28. Beef	-
2. Lactose*	-	9. Nuts*	-	16. Celery*	+	22. Pulses	-	29. Pork	+
3. Egg*	-	10. Nut oil*	-	17. Lupine*	-	23. Glutamates	-	30. Chicken	-
4. Soy protein*	-	11. Peanuts*	-	18. Mustard*	-	24. Coriander	-	31. Lamb	-
5. Soy lecithin*	-	12. Peanut oil*	-	19. Mollusc*	-	25. Carrot	-	32. Turkey	+
6. Gluten*	+	13. Sesame*	-	20. Maize /Wheat	+	26. Wheat	-		
7. Fish*	-	14. Sesame oil*	-			27. Rye	-		

Allergens on site: Wheat Gluten, Milk, Soya, Celery.

Suitability Data:

Is this product Suitable for:	YES/NO	Suitable for:	YES/NO
Ovo-lacto Vegetarians	No	Is this product GMO free	Yes
Vegans	No	Has this product been Irradiated	No
Coeliacs:	No		
Kosher Approved (Certified)	No		
Kosher Diet	No		
Halal Approved (Certified)	No		
HALAL Diet	No		

Packaging: Food Contact Packaging: Food Grade Black plastic tray, with clear film lid.

Portion Size	Average Portion weight	Portions per Tray/Trays per box	Cardboard Box
6-7oz	175g	6x4 = 24 portions per box	4/Cardboard Box

Labelling & Traceability: Is covered by (printed on the label): batch number and best before date.

Plant Health Mark: IE 2042 EC

Storage/Instructions for Use: Store <5°C.
Once opened store <5°C & use within 3 days & within use by date.

Warning /Statements Although every effort is made to remove bone, some small bone pieces may remain.

Shelf life: Chilled: Use by 16 days from date of pack

History of Amendments:

Date	Page No.	DETAILS OF CHANGES	Signed
21.09.2021	All	Issue of New Specification Format (marked issue no.1). New product code: THS04B issue 00	MMC
06.05.2022	2	Updated storage temp to <5°C .as per reuest	AC
15-09-2023	all	Check all spec updated date	mmc

McCaughey Foods Approval	Position:	Customer Approval:	Position:
Approved By: A. Curran	Quality	Name: _____	_____
Signature _____		Signature: _____	
Date: 06.05.2022		Date: _____	

McCaughey Foods will assume that this specification has been accepted and approved if not signed and returned within 5 days.