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	Title: Hollow Tree Honeycomb 4 litres			
	Ref: Spec 002-HT		Authorised by: SMcKinney	

Product Name: Vanilla Flavour Ice Cream with Honeycomb Pieces.

Product Description: Vegetable based Vanilla Flavoured Ice-cream with Honeycomb Pieces.

Base Recipe: Veg 06 **Recipe Sheet:** RS003

Size: 4 Litres **Product Code:** 10003



Ingredients: Water, Honeycomb pieces (14%) (Sugar, Water, Glucose, Bicarbonate of Soda), Sugar, Coconut Oil, Skim **Milk** Powder (**Milk**), **Whey** Protein (**Milk**), Glucose, Emulsifier: Mono & Di-glycerides of fatty acids, Stabilisers: Sodium Alginate, Guar Gum, Natural Vanilla Flavour (0.1%) Colour: Curcumin, Annatto Norbixin.

Allergy Advice: See Ingredients in **Bold**.
Produced in a factory that handles ingredients containing **Gluten, Eggs, Peanuts, Nuts** and **Soya**.
May Contain **Sulphites**.

GM Status: Does not contain genetically modified material

Traceability: A "Best Before" date is displayed on each pack – day/month/year
A batch number is also displayed – B/N XXXXX

Process Description: Ingredients are mixed then pasteurised and homogenized followed by cooling and ageing. Freezing then takes place as product passes through a continuous freezer before semi / automatic filling. The honeycomb pieces are added at the filling stage. The product is then hardened overnight before being placed into frozen storage before distribution.

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Ingredients Supplier Details:

Ingredients	Supplier	Manufacturer
Water	Dale Farm	Dale Farm
Sugar	Dale Farm	British Sugar
Coconut Oil	Silbury Marketing Ltd.	Ten Kate Holding
Skimmed Milk Powder	Dale Farm	Dale Farm
Whey Protein Concentrate	Dale Farm	Dale Farm
Glucose	Uniglad	Uniglad
Cremodan SE 801	Waverly Bakery	Danisco
Honeycomb	Dale Farm	Dale Farm
Natural Vanilla Flavouring	Food Specialities	Food Specialities
Curcumin and Annatto	CHR Hansen	CHR Hansen

Nutritional Panel:

Nutritional Information	Typical Value per 100g
Energy	170kcal / 711kJ
Fat	8.9g
(of which saturates)	7.4g
Carbohydrate	20.9g
(of which sugars)	20.9g
Fibre	0.1g
Protein	3.5g
Salt	0.22g



Storage Conditions: Frozen Storage -18°C

Shelf-life: Best Before Date of Manufacture + 24 months

Packaging & Labelling:

Primary Packaging:
4ltr Pot: Clear plastic pot.
Lid: Clear plastic lid containing all relevant information.

Secondary Packaging:
Pots are shrink-wrapped individually coded.
Palletised and wrapped when required for dispatch.

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Packaging Supplier Details:

Packaging	Supplier	Manufacturer
4Litre Pot	Parkers packaging	RPC Containers
4Litre Lid	Parkers Packaging	RPC Containers
Shrinkwrap	Brow Packaging	Brow Packaging

Microbiological:



Organism	Target	Acceptable	Unacceptable
TCC	<1,000	<100,000	≥100,000
Enterococcus	<10	<100	>100
Listeria monocytogenes	ND in 25g	ND in 25g	Detected in 25g
Salmonella spp.	ND in 25g	ND in 25g	Detected in 25g
Staph. Aureus	<20	<20	≥1,000

Organoleptic:

Free from taints and off odours.
Free from foreign matter.
Smooth, creamy product with delicate vanilla flavour.

Intolerance Information:

Free From:	Yes / No	Comments / Ingredient Concerned
Nut & Nut Derivatives	Yes	
Sesame Seeds & Derivatives	Yes	
Milk & Milk Derivatives	No	Skim milk powder, whey [MILK] protein concentrate
Egg & Egg Derivatives	Yes	
Wheat & Wheat Derivatives	Yes	
Gluten	Yes	
Soya & Soya Derivatives	Yes	
Celery & Celery Derivatives	Yes	
Mustard & Mustard Derivatives	Yes	
Fruit & Fruit Derivatives	Yes	
Vegetable & Vegetable Derivatives	Yes	
Meat & Meat Derivatives	Yes	
Fish & Fish Derivatives	Yes	

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Artificial Colours	Yes	
Artificial Flavours	Yes	
Preservatives	Yes	
Hydrogenated Vegetable Oils	Yes	
Glutamates	Yes	
Benzoates	Yes	
SO ₂ / Sulphites	Yes	
BHA / BHT	Yes	
Other Additives	No	Emulsifiers: Mono- and diglycerides of fatty acids Stabilisers: Guar gum, Sodium alginate

Suitable For:	Yes / No	Comments
Vegetarians	Yes	
Vegans	No	
Coeliacs	Yes	

Declaration:

This product conforms in all respects with all relevant UK & EC Legislation. There will be no deviation or changes to this specification without prior consent of the customer.

Signed by Supplier:

Name: Siobhan McKinney

Position: Technical Manager

Date: 15th December 2021