

T. S. FOODS LIMITED
SAUSAGE & BACON ROLLS SPECIFICATION

PRODUCT NAME: 40 Sausage & Bacon Rolls

PRODUCT CODE: FSBR40

PRODUCT DESCRIPTION: Pork Sausage (min 65%) with a fresh breadcrumb stuffing, wrapped in lean streaky bacon (<10% water, (60% V/L)).

Ingredients: Sausage (56%), Bacon (27%), Stuffing Sticks.

Pork (65%), Water, Rusk (**Wheat** Flour (Calcium Carbonate, Iron, Niacin, Thiamin, Salt, Raising Agent)), Pork Fat, Salt, **Wheat** Flour, Rusk (**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin, Salt, Raising Agent (Ammonium Bicarbonate)), Stabiliser (Triphosphates), Sugar, Yeast Powder (**Gluten**), Dextrose, Pepper, Preservative (Sodium **Metabisulphite**), Spice Extracts, Antioxidant (Sodium Ascorbate), Acidity Regulator (Sodium Citrate), Herb Extract.

Bacon contains: Pork (88%), Water, Salt, Preservative (Sodium Nitrite, Potassium Nitrate).

Stuffing Sticks contains: Water, Wheat Flour (**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Onion, Salted Butter (**Milk**), **Wheat** Flour, Rapeseed Oil, Salt, Yeast, Parsley, Thyme, Sage, Oregano, Basil, Pepper, Marjoram, Raising Agent (Ammonium Carbonate), Flour Treatment Agent (Ascorbic Acid).

Allergy Advice: For allergens, including cereals containing gluten, see ingredients in **bold**.

SHELF LIFE: Best Before = Production Date + 12 MONTHS
Chilled Use by = Production + 7 days

STORAGE CONDITIONS: Frozen storage below -18°C
Chilled Storage between 0 – 4 °C

NUTRITIONAL INFORMATION: Typical Value per 100g (Oven Cooked)

Energy	1137kJ / 273 kcal
Fat	18.1g
Of which Saturates	6.3 g
Carbohydrate	12.8 g
of which sugars	1.7 g
Fibre	1.1 g
Protein	14.1 g
Salt	2.1g

MICROBIOLOGICAL STANDARDS:	Target	Unacceptable
TVC / g	<5 x 10 ⁵	>5 x 10 ⁶
Enteros / g	<5 x 10 ²	>5 x 10 ⁴
S aureus / g	<5 x 10 ²	>5 x 10 ³
Salmonella /25g	Absent	Present

PRODUCT WEIGHTS:	Unit Weights:	99 g
	Tray Weight:	99g x 10
	Outer Case Weight:	990g x 4

PACKAGING:	Black Tray	D18-45, 274 x 239 x 45 mm
	Outer case:	480 x 324 x 99 mm Pork Stuffing Box
	Pallet Stacking:	7 per layer x 8 layers high

COOKING INSTRUCTIONS:

To oven cook from frozen: Remove all packaging. Place on a baking tray. Bake in a preheated oven at 180°C/ 350°F / Gas Mark 4 for 35 – 40 minutes, turning once. Adjust times according to particular oven. **Ensure product is piping hot throughout before serving.**

INNER BARCODE: (Chilled Only) 50 12797 02290 0
OUTER BARCODE: 050 12797 000519

CONFIDENTIALITY

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AUTHORISATION

Signed on behalf of TS Foods Ltd.	Signed on behalf of customer
Name: Rhonda McKeown	Name:
Position: Technical Manager	Position:
Signed: : <i>Rhonda McKeown</i>	Signed:
Date: 9.7.21	Date:

TS Foods are accredited to the British BRC Global Standard for Food.
For a copy of this certificate, please contact Rhonda.Mckeown@tsfoods.co.uk