

Reference	Revision	Issue Date	Issued By	Authorised By
MFS005	9	05.02.2024	NKY	BD

Product Specification

Manufacturing Address & Contact Details	McColgans Quality Foods Ltd Dublin Road Industrial Estate Strabane Co. Tyrone BT82 9EA Tel: 028 71382797
Brand Name	McColgans
Product Name	3.5" Unbaked Sausage Rolls
Product Code	MFS005
Product Description	Individually cut and tracked sausage rolls comprising a pork sausage meat filling encased in puff pastry.
Product Legal	Pork Sausage Rolls
Description	
EC Licence Number	UK (NI) JB014 EC

Ingredient Listing	Water, Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Vitamin B3, Vitamin B1), Pork (13.5%), Rusk [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Vitamin B3, Vitamin B1), Salt, Raising Agent: Ammonium Carbonate], Margarine (Palm Oil, Water, Rapeseed Oil, Salt, Emulsifier: Mono & Di-Glycerides of Fatty Acids; Acid: Citric Acid), Salt, Seasoning [Salt, Dextrose, Stabilisers: Di Sodium Pyrophosphate: Sodium Polyphosphate; Yeast Extract, Spice Extracts (Pepper, Cayenne, Ginger, Mace, Nutmeg, Pimento, Herb Extract (Thyme)], Glaze (Water, Wheat Protein), Sage.
Legal Meat Content	Pork 13.5%
Country of Origin (Meat)	EU Pork
Allergen Information	For allergens, including cereals containing gluten, see ingredients in bold. May also include cereals containing gluten, egg, milk, mustard, soya and sulphites.



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Suitable For	
Lacto-Ovo-Vegetarians (individual eats both dairy & eggs)	NO
Lacto Vegetarians (individual eats dairy but not eggs)	NO
Demi-Vegetarians (individual eats little meat but may eat fish)	NO
Vegans (individual does not eat dairy products, eggs or any other animal products)	NO
Coeliac	NO
Halal Diet	NO
Kosher Diet	NO
Nut Allergy Sufferer	YES
Sesame Seed Allergy Sufferer	YES
Diabetics	YES
Lactose Intolerant	NO

Nutritional Information (Average Values)		
	Per 100g	
Energy KJ	939kJ	
Energy Kcal	224kcal	
Fat	10.5g	
Of which saturates	4.8g	
Carbohydrates	24.5g	
Of which sugars	0.6g	
Fibre	1.2g	
Protein	7.2g	
Salt	1.33g	



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	TO HEAT IN A CONVENTIONAL OVEN:		
	As ovens vary, the following is a guideline only:		
	For best results bake from frozen		
	(1) Preheat oven to 200°C/400°F/Gas Mark 6		
Heating/ Cooking instructions	(2) Remove product from packaging and place on a baking tray		
	(3) Bake for approx. 20-25 minutes until golden brown		
	For fan assisted ovens reduce baking times as per the manufacturer's instructions.		
	Always ensure product is piping hot prior to serving.		
Warning Statement	Although every effort has been made to remove all bones, some may remain		
Shelf Life from Date of Production	365 Days		
Date Coding	Best Before End: MM/YYYY		
Storage Instructions	Store at -18°C. Once product has been defrosted DO NOT refreeze		

Packaging	Primary	20 sausage rolls automatically bagged into food grade clear film Bag Weight: 11g	
Description	Secondary	5 bags of sausage rolls packed into a cardboard box	
		Cardboard Box Weight: 210g	
		Box Dimensions: 390 x 295 x 142	
	Tertiary	80 boxes placed on a w	ooden pallet
Gross case weight	6.5kg		
Net case weight	6.2kg		
Pack / individual item weight as sold	62g		

Product Specification Issue No: 3
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Number of Servings per pack	100 Servings
Recycling Information	N/A
Inner Barcode	N/A
Outer Barcode	05014234080108

Organoleptic product attributes				
the external appearance	Typical of a sausage roll			
the internal appearance	Typical of a sausage roll			
the characteristic aroma	Typical of a sausage roll			
the characteristic texture	Typical of a sausage roll			
the characteristic mouth feel	Typical of a sausage roll			
the characteristic flavour	Typical of a sausage roll			

Microbiological & Analytical Standards			
Meat Content			
Ash & Moisture			
Yeasts & Moulds	Upon Request		
TVC & Enterobacteriaceae			
Staphylococcus Aureus			
E.coli & Salmonella			



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Final Product Photograph					
Upon Request					
Final Product Packaging Photograph					
Upon Request					
Specification Agreement					
Department	Signature	Date			
Technical	Naomi Kearney	05.02.2024			
Specification Approval					
Management Approval	Breda Donaghey	05.02.2024			