

Civale	SPECIFICATION - PRODUCT			
Product:	FROZEN (IQ	FROZEN (IQF) CHICKEN BREAST, COOKED DICED 12 mm		
Product Code:	1110696	Version: 6.0	Publish Date: 08/07/2020	Reviewed: 14/03/2023
Amended items:	07.			Next review: 14/03/2025

01. Process description

Whole Chicken breast, tumbled, cooked, diced in 12 mm, IQF frozen and packed.

02. Register in the Agriculture Ministry SIF/DIPOA number: 0833/3300

03. Raw material and ingredients

Ingredients	%
Chicken breast skinless boneless	93 - 95
Water	4 - 5
Salt	1 - 2
TOTAL	100%

03.01. Declared Ingredients List

Ingredients: Chicken breast (98%), salt. DOES NOT CONTAIN GLUTEN.

04. Food allergens and intolerance data:

Ref.	Ingredient	Tick if present	Comments			
	Cereals containing gluten: wheat, rye, barley, oats, spelt, kamut or their					
01	hybridized strains, and products thereof.					
01	Except: (a)wheat based glucose syrups including dextrose; (b)wheat based maltodez		rups based on barley;			
	(d)cereals used for making alcoholic distillates including ethyl alcohol of agricultural o	rigin.				
02	Crustaceans and products thereof					
03	Eggs and products thereof					
	Fish and products thereof					
04	Except: (a)finish gelatin used as carrier for vitamin or carotenoid preparations; (b) fish in beer and wine.	h gelatin or Isinglass	used as fining agent			
05	Peanuts and products thereof					
	Soybeans and products thereof					
06	Except: (a) (a) fully refined soybean oil and fat; (b) natural mixed tocopherols (E300 alpha tocopherol acetate, and natural D-alpha tocopherol succinate from soybe phytosterols and phytosterol esters from soybean sources; (d) plant stanol ester p soybean sources;	an sources; (c) ve	egetable oils derived			
07	Milk and products thereof (including lactose)					
07	Except: (a) whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; (b) lactitol;					
		ltural origin; (b) lacti	tol;			
08	Nuts, namely: almonds (<i>Amygdalus communis</i> L.), hazelnuts (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), cashews (<i>Anacardium occidentale</i>), pecan nuts (<i>Carya illinoinensis</i> (Wangenh.) K. Koch), Brazil nuts (<i>Bertholletia excelsa</i>), pistachio nuts (<i>Pistacia vera</i>), macadamia or Queensland nuts (<i>Macadamia ternifolia</i>), and products thereof, except for nuts used for making alcoholic distillates including ethyl alcohol of		tol;			
08	Nuts, namely: almonds (<i>Amygdalus communis</i> L.), hazelnuts (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), cashews (<i>Anacardium occidentale</i>), pecan nuts (<i>Carya illinoinensis</i> (Wangenh.) K. Koch), Brazil nuts (<i>Bertholletia excelsa</i>), pistachio nuts (<i>Pistacia vera</i>), macadamia or Queensland nuts (<i>Macadamia ternifolia</i>), and products thereof, except for		tol;			
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09 10 11	Nuts, namely: almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except for nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin Celery and products thereof Mustard and products thereof Sesame seeds and products thereof		tol;			
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05. Ingredients containing or suspected to contain GMO'S and Irradiation treatment

		Tick if present
	Soy flour	
	Soy protein products	
SOY/SOYA	Hydrolyzed vegetable protein (Soya)	
DERIVATIVES	Soya lecithin (soy derived E322)	
	Soya flavoring / Soya sauce	
	Soya oil	
	Maize flour	
	Maize starch	
MAIZE DERIVATIVES	Modified maize starch	
	Maize oil	
	Maltodextrin / Dextrin / Dextrose	

05.01 Final Product

	No	Yes
Contains GMO	\boxtimes	
GMO-Free Certified	\boxtimes	
Has undergone any irradiation treatment	\boxtimes	
Halal Certified (raw meat)		\square

06. Product attributes and Appearance

Shape: Breast diced, 12 mm Color: Creamy white Flavor: Chicken cooked aroma Texture: Juicy and tender meat



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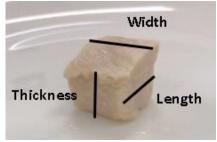
07. Microbiological limits	Standard
Sulfite reducing clostridia	<1,0x10 ¹ CFU/g
Coliforms 45°C	<1,0x10 ² CFU/g
Staphylococcus aureus	<1,0x10 ¹ CFU/g
Listeria monocytogenes	Absence in 25 g
Listeria spp	Absence in 25 g
Salmonella sp	Absence in 25 g
Bacilus cereus	<1,0x10² CFU/g
Clostridium perfringens	<1,0x10² CFU/g
Positive Coagulase Staph Count	<1,0x10 ² CFU/g
E. coli	<1,0x10 ¹ CFU/g

08. Nutritional specifications

	Nutritional values*
Energy (kJ/kcal)	428/ 102
Fat	2.0 g
of which	
Saturates	1.2 g
Carbohydrate	0 g
of which	
Sugar	0 g
Fibre	< 0.5 g
Protein	21 g
Salt	0.50 g

*Average values for 100 g of finished product, by calculation. Tolerances according to the European Commission Guidance on the setting of tolerances for nutrient values (December 2012).

09. Physical specification <u>Product size</u> :



% in weight		
Width	12 mm +/- 3 mm = 100%	
Thickness	12 mm +/- 3 mm = 100%	
Lenght	12 mm +/- 3 mm = 100%	

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c.vale	Mission: Produce food for the consumer with excellence. Vision: Be the best company in the food segment for our customers. SPECIFICATION - PRODUCT			
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10. Shelf life: 18 months

11. Goods Surplus Management:

Customer brands products, or not, that for some reason do not meet the specification may be intended to: 1-Canteen of the company;

2-Disposal (depending of the nonconformity);

3-Philanthropic Institutions;

4-Other companies.

12. Storage and shipping

Keep frozen at -18°C. Product must be shipped in clean, sealed refrigerated containers capable of maintaining a maximum temperature of -18°C.

13. Flowchart

CCP	Production Steps	Task
	Receiving raw material	All Raw Materials must be checked at delivery. There are checks for meat temperature (maximum 4°C), potential foreign body risks.
	↓ Storage	All Raw Materials have to be stored in a clean storage area and at the correct storage temperature.
	↓ Tumbling	The tumbling is done as indicated in the specification of production.
	↓ Equalization	The product in equalization, in storage area with temperature control.
CCP 1 B	↓ Cooking	The meat is cooked in oven CCP minimum 75°C
	Cooling	The product is cooled for cut.
	↓ Cutting	The product is diced according to the physical specifications.
	Freezing	Product is freezing achieving core temperature of -18 °C.
	↓ Packaging	Pack into a food grade bag, hermetically sealed.
CCP 2 P	Metal detecting	All bags are evaluated by metal detector as HACCP plan.
	↓ Storage	Store in cold store until required for shipment at a maximum - 18°C. Hold for release.
	↓ Shipment Cleaning	During Production: The facility and equipment has to be kept clean. End of production: all equipment must be cleaned.

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	PRODUCT PACKING SPECIFICATION		
Title: FROZEN (IQF) CHI	(IQF) CHICKEN BREAST COOKED DICED 12 MM		
Product Code: 1110696	Version: 5.0	Publish Date: 08/07/2020	Reviewed: 26/09/2022
Amended items: 01.01.			Next Review: 26/09/2024

1. Packaging

The product is packed into heat sealed blue polythene bags, containing 2,5 kg. These are packed 4 per case (10 kg per case).

01.01 Primary Packing

01.01.01. Bag

Code	Description	Net weight per bag
1086921_v01	LDPE bag (360 x 480 mm x 0,08 mm)	2,5 kg
Label code	Size	Bar code
387994	160 mm x 100 mm	7896295340845

01.01.02. Layout



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Amended items: 01.01.

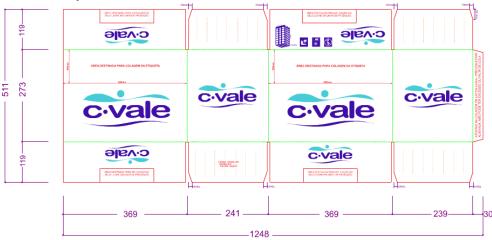
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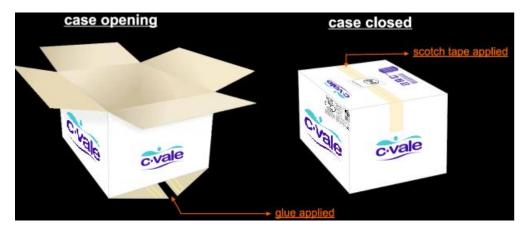


01.02 Secondary Packing

01.02.01. Case		
Code	Description	Net weight per case
1005859 v05	Cardboard box (365 mm x 237 mm x 265 mm)	10 kg

01.02.02. Layout - case





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01.03. Label

01.03.01. Label		
Label code	Size	Bar code
387994	160 mm x 100 mm	7896295340852

01.03.02. Layout - label

