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	Title: Dale Farm Raspberry Ripple Brick 568ml			
	Ref: Spec DF/006		Authorised by: SMcKinney	

<b>Product Name:</b>	Dale Farm Raspberry Ripple Brick 568ml		
<b>Product Description:</b>	Vanilla flavoured ice cream (contains non-fat milk) including raspberry sauce.		
<b>Base Recipe:</b>	DF04	<b>Recipe Sheet:</b>	RS05
<b>Size:</b>	568ml	<b>Product Code:</b>	4815
<b>Ingredients:</b>	Water, Sugar, Coconut Oil, Skim <b>Milk</b> Powder, Raspberry Flavour Ripple (7%) (Water, Sugar, Modified Starch, Glucose, Colours (Betanin, Curcumin), Flavouring, Acidity Regulator (Citric Acid), Preservative(Potassium Sorbate) Artificial Sweetener (Saccharin), <b>Whey</b> Protein ( <b>Milk</b> ) Glucose powder, Emulsifiers (Mono & Diglycerides of fatty acids), Stabilisers (Sodium Alginate, Guar Gum) , Flavouring, Colours (Curcumin, Annatto Norbixin)		
<b>Allergy Advice:</b>	See Ingredients in <b>Bold</b> . Produced in a factory that handles ingredients containing <b>Gluten, Eggs, Peanuts, Nuts</b> and <b>Soya</b> .		
<b>GM Status:</b>	Does not contain genetically modified material		
<b>Traceability:</b>	A “Best Before” date is displayed on each pack – day/month/year A batch number is also displayed – B/N XXXXX		
<b>Process Description:</b>	Ingredients are mixed then pasteurised and homogenized followed by cooling and ageing. Freezing then takes place as product passes through a continuous freezer before semi / automatic filling. The raspberry ripple is added at the filling stage. The product is then hardened overnight before being placed into frozen storage before distribution.		

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#### Ingredients Supplier Details:

Ingredients	Supplier	Manufacturer
Water	Dale Farm	Dale Farm
Sugar	Dale Farm	British Sugar
Coconut Oil	KTC Edibles	KTC Edibles
Skimmed Milk Powder	Dale Farm	Dale Farm
Raspberry Ripple	O'Brien Ingredients	O'Brien Ingredients
Whey Protein Concentrate	Glanbia	Glanbia
Glucose	Uniglad	Uniglad
Honeycomb Dust	Aunt Sandras	Aunt Sandras
SE801	Nic Ice	Danisco
Vanilla Flavouring	IFF	Tastepoint
Colour	Oterra	Oterra

#### Nutritional Panel:

Nutritional Information	Typical Value per 100g
Energy	179kcal / 752kJ
Fat	8.5g
(of which saturates)	7.3g
Carbohydrate	22.4g
(of which sugars)	22.2g
Fibre	0.0g
Protein	2.7g
Salt	0.19g



**Storage Conditions:** Frozen Storage -18°C

**Shelf-life:** Best Before Date of Manufacture + 24 months

**Packaging & Labelling:**

*Primary Packaging:*  
**568ml Cardboard sleeve:** pre-printed cardboard sleeve packaging containing all relevant information.  
All packaging is food grade.

*Secondary Packaging:*  
20 per box, boxed in cardboard boxes with outer box labels – see examples attached at end of spec  
Palletised and wrapped when required for dispatch.  
Total Number of Outer cases per pallet: 104

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#### Packaging Supplier Details:

Packaging	Supplier	Manufacturer
568ml Sleeve	Kentmere Packaging	Kentmere
Cardboard Box	Cullen Packaging	Cullen Packaging
Shrinkwrap	Brow Packaging	Brow Packaging

#### Microbiological:

Organism	Target	Acceptable	Unacceptable
TCC	<1,000	<100,000	≥100,000
Enterococcus	<10	<100	>100
Listeria monocytogenes	ND in 25g	ND in 25g	Present in 25g
Salmonella spp.	ND in 25g	ND in 25g	Present in 25g
Staph. Aureus	<20	<20	≥1,000

#### Organoleptic:

Free from taints and off odours

Free from foreign matter



Smooth, creamy product with a natural vanilla and sweet raspberry taste.

#### Intolerance Information:

Free From:	Yes / No	Comments / Ingredient Concerned
Nut & Nut Derivatives	Yes	
Sesame Seeds & Derivatives	Yes	
Milk & Milk Derivatives	No	<b>Skim Milk Powder, Whey Protein Concentrate</b>
Egg & Egg Derivatives	Yes	
Wheat & Wheat Derivatives	Yes	
Gluten	Yes	
Soya & Soya Derivatives	Yes	
Celery & Celery Derivatives	Yes	
Mustard & Mustard Derivatives	Yes	
Fruit & Fruit Derivatives	Yes	
Vegetable & Vegetable Derivatives	Yes	
Meat & Meat Derivatives	Yes	
Fish & Fish Derivatives	Yes	
Artificial Colours	No	<b>Curcumin, Annatto Norbixin</b>
Artificial Flavours	Yes	

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Preservatives	Yes	
Hydrogenated Vegetable Oils	Yes	
Glutamates	Yes	
Benzoates	Yes	
SO2 / Sulphites	Yes	
BHA / BHT	Yes	
Other Additives	No	<b>Emulsifier: Mono &amp; Di Glycerides of Fatty Acids</b> <b>Stabilisers: Guar Gum, Sodium Alginate</b>
Lupin	Yes	
Suitable For:	Yes / No	Comments
Vegetarians	Yes	
Vegans	No	
Coeliacs	Yes	

**Declaration:**

***This product conforms in all respects with all relevant UK & EC Legislation. There will be no deviation or changes to this specification without prior consent of the customer.***

Signed by Mullins:		Signed by Customer:	
<b>Name:</b>	Siobhan McKinney	<b>Name:</b>	
<b>Position:</b>	Technical Manager	<b>Position:</b>	
<b>Date:</b>	09.02.22	<b>Date:</b>	

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**Inner Sample:**



**Outer Sample:**

UK:



Ireland:

