


Liffey Meats Product Specification- Beef Burger 97% 4oz

Version number 3	Approved by: Halina Lottering
Date Issued: 12.08.2024	Page 1 of 5
	Issued By: Halina Lottering

<div>Company Details</div> <div></div>	<div>Liffey Meats, Ballyjamesduff, Co. Cavan, Ireland.</div> <div>Tel: 00353498545300</div> <div>Fax: 00353498544378</div> <div>E-Mail: Sales@liffeymeats.ie</div> <div>www.liffeymeats.com</div> <div>EC 325 IE</div>																																																												
<div>Contact Details / Out of hours</div>	<div>Ciaran Beirne, Sales Manager</div> <div>E-Mail: ciaran.beirne@liffeymeats.ie</div> <div>Phone: +353498545300</div> <div>Halina Lottering, Technical Manager</div> <div>E-Mail: Halina.Lottering@liffeymeats.ie</div> <div>Phone: +353498545300</div>																																																												
<div>Product Details</div>																																																													
<div>Source</div>	<div>All beef is born, reared & slaughtered in the Republic of Ireland.</div> <div>Slaughtered in IE 325 EC, IE 401 EC, IE 2003 EC</div>																																																												
<div>Product name</div>	<div>97% Beef Burger 4oz</div>																																																												
<div>Product description</div>	<div>97% Beef Burger 4oz</div> <div>Pack weight: 5.44kg</div> <div>Product code: 8555</div> <div>Origin: Ireland</div>																																																												
<div>Ingredients</div>	<div>Beef 97%, water, seasoning containing Gluten(Wheat), Soya, Spices.</div>																																																												
<div>Nutritional value</div>	<table><tr><th>Typical values per g serving</th><th colspan="4">Uncooked/as sold</th><th>%RI</th></tr><tr><td>Energy</td><td>1023</td><td>kJ</td><td>246</td><td>kcal</td><td>12%</td></tr><tr><td>Fat</td><td></td><td></td><td>18.1</td><td>g</td><td>26%</td></tr><tr><td>of which saturates</td><td></td><td></td><td>7.6</td><td>g</td><td>38%</td></tr><tr><td>Carbohydrate</td><td></td><td></td><td>2.7</td><td>g</td><td>1%</td></tr><tr><td>of which sugars</td><td></td><td></td><td>0.2</td><td>g</td><td>0%</td></tr><tr><td>Fibre</td><td></td><td></td><td>0.0</td><td>g</td><td>0%</td></tr><tr><td>Protein</td><td></td><td></td><td>18.1</td><td>g</td><td>36%</td></tr><tr><td>Sodium (2 decimal)</td><td></td><td></td><td>0.3</td><td>g</td><td>N/A</td></tr><tr><td>Salt (2 decimal)</td><td></td><td></td><td>0.75</td><td>g</td><td>13%</td></tr></table>	Typical values per g serving	Uncooked/as sold				%RI	Energy	1023	kJ	246	kcal	12%	Fat			18.1	g	26%	of which saturates			7.6	g	38%	Carbohydrate			2.7	g	1%	of which sugars			0.2	g	0%	Fibre			0.0	g	0%	Protein			18.1	g	36%	Sodium (2 decimal)			0.3	g	N/A	Salt (2 decimal)			0.75	g	13%
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<div>Raw materials</div>	<div>Beef VL</div> <div>Seasoning</div> <div>Supplier: Liffey Meats</div> <div>Supplier: Approved Supplier</div>																																																												
<div>Preparation</div>	<div>Grinding, Mincing, Forming, Freezing, Packing, Storage</div>																																																												

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Version number 3	Approved by: Halina Lottering
Date Issued: 12.08.2024	Page 2 of 5
	Issued By: Halina Lottering

Traceability

All cartons are to be clearly and legibly marked with:

Pack date: DD.MM.YY

Use by date: DD.MM.YY

Batch code: 4 digit Julian batch number



Packaging




Primary Packaging: 48 x 113g beef burger patties are packaged into a food grade plastic bag.



Secondary packaging: Cardboard box sealed with IE 325 EC tape.

Liffey Meats Product Specification- Beef Burger 97% 4oz

Version number 3	Approved by: Halina Lottering
Date Issued: 12.08.2024	Page 3 of 5
	Issued By: Halina Lottering

		
Palletization	Wooden Red pallet: 1200mm x 800mm x 150mm, Pallet weight: 26kg Palletization as per order.	
Temperature and Storage conditions	Frozen product must be stored at temperatures -18°C	
Shelf life	18 months from production day	
Allergen declaration	See ingredients list in bold.	
Organoleptic properties	Appearance	Each burger patty will have a red beefy appearance with white specs of fat throughout.  Acceptable  Unacceptable
	Flavour and aroma	Good seasoned beef taste No odours or off-flavours

Liffey Meats Product Specification- Beef Burger 97% 4oz

Version number 3	Approved by: Halina Lottering
Date Issued: 12.08.2024	Page 4 of 5
	Issued By: Halina Lottering

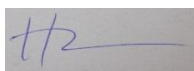
	Texture	Firm meaty bite
QC Controls	Fat analysis (Target 20% \pm 1%) Bone and gristle extraction Temperature checks Weight checks Organoleptic and Cooking loss checks Traceability checks Metal detector checks (2.5mm Fe, 3.0mm non-Fe, 4.5mm SS) Condition of packed product Condition of finished product	

Micro Criteria	Test	Lower Threshold Per g (m)	Upper Threshold Per g (M)	Unacceptable
	TVC's	5×10^5	1×10^6	$>1 \times 10^6$
	E. Coli	50	3×10^2	$>3 \times 10^2$
	Salmonella	Absent	Absent	Present

History of amendments	Date	Reason for amendments	Amended by
	12.08.2024	Reviewed, add wheat to ingredient list	HL

For and behalf of Liffey Meats

Signature:



Print Name: Halina Lottering

Position: Technical Manager

Date: 31.08.2022

For Customer

Signature: _____

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Version number 3		Approved by: Halina Lottering
Date Issued: 12.08.2024	Page 5 of 5	Issued By: Halina Lottering

Print Name: _____

Position: _____

Date : _____

Please return signed copy to Halina.Lottering@liffeymeats.ie

If we do not receive a signed copy within 14days then this specification becomes the version.