

Page 1 of 8	Rev No: 13	
Issue Date: 07/01/2025		
Product Name: Dale Farm Double Cream		
Section: 3.6.F.03	Authorised By: Megan Lagan	

CONFIDENTIAL

Product Name	Dale Farm fresh pasteurised double cream		
Pack Size	125ml "e", 250ml "e", 2 Litre "e", 1000 Litre, bulk tanker		
Supplier Name	Dale Farm LTD		
Health Mark	UK (NI) NI 215 M EC		
Supplier Address	Pennybridge Industrial Estate Larne Road Ballymena Co. Antrim N. Ireland BT42 3HB		
Telephone Number	028 256 61520		
	Gareth McAuley	Hannah Madden	
T. 1. 1. 1. 0. 1. 1. 1.	Technical & NPD manager	Assistant quality and technical manager	
Technical Contacts 02825661541 02825661542 07739882410 07717697791			
	gareth.mcauley@dalefarm.co.uk Hannah.Madden@dalefarm.co.uk		









Page 2 of 8	Rev No: 13
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Product Name: Dale Farm Double Cream

Section: 3.6.F.03 Authorised By: Megan Lagan

Product Description

Fresh, pasteurised double cream.

Storage Conditions

Chilled Storage: Store less than 6°C.

Keep in upright position.

Product distributed in clean vehicles < 7°C

Recipe Breakdown		
Ingredient	%	Country of Origin
Fresh pasteurised cream (Red Tractor certified)	100	Northern Ireland

Ingredient Declaration

Fresh cream (100%) (milk)

For allergens see ingredients in **bold**

Food Intolerance Information		
Is the product free from as an ingredient (including derivatives thereof?) Yes / No Presence attributed to		
Additives	Yes	
Benzoate (E210 - E219)	Yes	
Colours + AZ0 + Coal Tar Dyes Ye		
Corn/Maize Derivatives	Yes	
BHA/BHT (E320, E321)	Yes	



Page 3 of 8	Rev No: 13
raye 3 01 0	REVINO. 13

Product Name: Dale Farm Double Cream

Section: 3.6.F.03 Authorised By: Megan Lagan

Gluten Yes Milk & Milk Derivatives No Dairy product – cow's milk Yeast & Yeast Derivatives Yes Garlic Yes Honey Yes Added Sugar Yes Added Sugar Yes Lactose, Galactose and galactosides No Dairy product – cow's milk Gelatine Yes Hydrolysed Vegetable Protein Yes Sweeteners Containing Aspartame Yes Glutamates - MSG Yes Animal products Other than milk products) Genetically Modified Soya & Maize Yes Malt Extract Yes Malt Extract Yes Seadood / Seafood Derivatives Yes Seadood / Seafood Derivatives Yes Seadood Soya & Soya Derivatives Yes Seadood (E220 - E228) Yes Sulphur Dioxide (E220 - E228) Yes Sulphur Dioxide (E220 - E228)	Egg & Egg Derivatives	Yes	
Milk & Milk Derivatives No Dairy product – cow's milk Yeast & Yeast Derivatives Yes Garlic Yes Honey Yes Added Sugar Yes Added Salt Yes Lactose, Galactose and galactosides No Dairy product – cow's milk Gelatine Yes Cocoa Yes Hydrolysed Vegetable Protein Yes Sweeteners Containing Aspartame Yes Polyols Yes Glutamates - MSG Yes Natural Colours Yes Preservatives Yes Animal products Yes Cother than milk products) Yes Genetically Modified Soya & Maize Yes Caffeine Yes Malt Extract Yes Nuts & Nut Derivatives Yes Seafood / Seafood Derivatives Yes Seeds & Seed Derivatives Yes Seeds & Seed Derivatives Yes Sesame Seeds /Oil Yes Sulphur Dioxide (E220 - E228)	Flavour Enhancers	Yes	
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Cother than milk products) Genetically Modified Soya & Maize Caffeine Yes Malt Extract Yes Nuts & Nut Derivatives Fruit & Fruit Derivatives Seafood / Seafood Derivatives Seeds & Seed Derivatives Sesame Seeds /Oil Soya & Soya Derivatives Sulphur Dioxide (E220 - E228)	Preservatives	Yes	
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Sesame Seeds /Oil Yes Soya & Soya Derivatives Yes Sulphur Dioxide (E220 - E228) Yes	Seafood / Seafood Derivatives	Yes	
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Sulphur Dioxide (E220 - E228) Yes	Sesame Seeds /Oil	Yes	
	Soya & Soya Derivatives	Yes	
Wheat & Wheat Derivatives Yes	Sulphur Dioxide (E220 - E228)	Yes	
	Wheat & Wheat Derivatives	Yes	



Page 4 of 8	Rev No: 13
Page 4 of 6	Revino: 13

Product Name: Dale Farm Double Cream

Section: 3.6.F.03 Authorised By: Megan Lagan

Special Dietary Requirements		
Does the product meet the following claims	Yes / No	If no state reason
Suitable for Vegetarians	Yes	
Suitable for Vegans	No	Milk product
Suitable for Coeliacs	Yes	
Kosher certificated	No	
Halal certificated	No	
Organic certificated	No	

Nutritional Information		
Nutrient Typical values per 100ml		
Energy	1831kJ / 445kcal	
Fat	47.5g	
Of which saturates	29.7g	
Carbohydrate	2.6g	
Of which sugars	2.6g	
Protein	1.7g	
Salt	0.09g	

Microbiological Analysis			
Test	Method	Target	Freq. of Testing
Enteros	BS ISO 21528-2: 2017	<1 cfu/ml	Per batch
TVC	BS EN ISO 4833-1:2013	< 5000	Per batch
Yeast	BS ISO 6611:2004	<10	Per batch
Mould	BS ISO 6611:2004	<10	Per batch
Salmonella	BS EN ISO 6888-3:2003	Absent	Per month
Listeria	BS EN ISO 6579-1:2017	Absent	Per month
S. Aureus	BS EN ISO 11290-1:2017	Absent	Per month



Dago 5 of 9	Pov No. 12
Page 5 of 8	Rev No: 13

Product Name: Dale Farm Double Cream

Section: 3.6.F.03 Authorised By: Megan Lagan

Chemical Analysis				
Test Method Target Freq. of Testing				
Organoleptic	Taste	As per spec	Per Batch	
Butterfat	Delta Lactoscope	≥47.5%	Per Batch	
Phosphatase	Flurophos	<200	Per Tank	
Acidity	Titration	0.09 - 0.10%	Per Batch	
Antibiotics	Charm	Absent (<mrl)< td=""><td>Intake of raw milk</td></mrl)<>	Intake of raw milk	

Physical Analysis				
Test Method Target Freq. of Testing				
Date Code	Visual	Correct & legible	Per Batch	
Temperature	Thermometer	<6.0oC	Per Batch	
Whip Time	Electric whisk	<1min 45sec	Per Batch	
Foreign body detection	Visual	Free from foreign bodies	Per Batch	

Foreign Body Controls

- Filters in place to prevent foreign body contamination, removed and checked for defects.
- Metal detector for individual pots.
- GMP audits.

Organoleptic Parameters				
Attribute Acceptable Unacceptable				
Appearance	Pale yellow with a silky sheen	Lumps or flecks of fat		
Odour	Sweet fresh milk	Sour and rancid		
Taste	Slightly sweet with a full dairy flavour	Sour with a pronounced after taste		
Texture	Smooth and creamy	Lumps		

Weight / Quantity (specific gravity)		
Product	Target Weight / Volume	
125ml "e"	125ml	
250ml "e"	250ml	



Page 6 of 8	Rev No: 13		
Issue Date: 07/01/2025			
Product Name: Dale Farm Double Cream			
Section: 3.6.F.03	Authorised By: Megan Lagan		

2 Litres "e"	3.52 pints
1000 Litres	1000 Litres
Tanker	As requested.

Packaging Material Description		
Pack size	Primary Packaging – Food grade packaging used for all food contact.	
125ml	High density polypropylene pot, PET foil	
250ml	High density polypropylene pot, PET foil	
2 Litres	HDPE polybottle, HDPE screw cap closure with foil insert	
1000 Litres	Polyethylene liner, HDPE cap	
Pack size	Secondary Packaging	
125ml	Polypropylene cavity tray	
250ml	Polypropylene cavity tray	
2 Litres	Polyethylene shrinkwrap, polypropylene adhesive label	
1000 Litres	Stainless steel container	

	Shelf Life and Storage Conditions		
Coding format	Use by date		
Traceability code	Use by date		
Product shelf life	 125ml pots - Date of fill + 13 days. Use within 3 days of opening 250ml pots - Date of fill + 13 days. Use within 3 days of opening 2L polybottles - Date of fill + 13 days. Use within 3 days of opening 1000 Litre pallecons - Date of fill + 13 days. Use within 3 days of opening 48% Double cream tankers to be delivered within 36 hours from completion of tanker filling 		
Storage conditions	Chilled storage <6oC		



Page 7 of 8	Rev No: 13
Page / of 8	Rev No: 13

Product Name: Dale Farm Double Cream

Section: 3.6.F.03 Authorised By: Megan Lagan

Palletisation					
Product	Pks per outer	Outers per layer	Layers per pallet	Outers per pallet	Pks per pallet
125ml	6	32	8	256	1536
250ml	6	32	8	256	1536
2 Litres	6	15	3	45	270
1000 Litres	-	-	-	-	1

Product Barcode Information			
Product Single unit bar code Outer case bar code			
125ml	50245321	05000245006053	
250ml	5000245001539	05000245006046	
2 Litres	5000245007586	N/A	
1000 Litres	N/A	N/A	

Specification Authorisation		
Specification completed by:	Megan Lagan	
Specification approved by:	Megan Lagan	
Approval signature:	Mogan Lagan	
Job title	Assistant Technical & Quality Manager	
Date	07/01/2025	



Page 8 of 8	Rev No: 13			
Issue Date: 07/01/2025				
Product Name: Dale Farm Double Cream				
Section: 3.6.F.03	Authorised By: Megan Lagan			

Amendment Register

Amendment:			Discard	Insert	Reason for change	Authorised by
No	Date	Section	Version No.	Version No.	Reason for enange	radionsed by
8	24/08/2021	3.6.F.03	8	9	Updated spec	Hannah Madden
9	10/12/2021	3.6.F.03	9	10	Updated spec	Hannah Madden
10	10/01/2023	3.6.F.03	10	11	FB controls, FB limit and food contact packaging statement added	Hannah Madden
11	26/04/2023	3.6.F.03	11	12	Red Tractor reference added	Gareth McAuley
12	07/01/2025	3.6.F.03	12	13	Updated with 48% cream shelf life	Megan Lagan